

INVOICE # T25-42772
PURCHASE ORDER # 25-42772
DATE Tuesday, November 11, 2025

Shipping Terms: NLR / EAR99

COMMERCIAL INVOICE



Consignor Integrated Global Services, Inc.
7600 Whitepine Road
North Chesterfield, VA 23237
United States of America
Contact James Phillips
james.phillips@integratedglobal.com

Consignee Technochem Limited Trading and Contracting
UDC Tower 27th Floor, The Pearl
Doha-Qatar
Mr. Wajid Ali
Tel: +974-44020103/104
wajid@petromech.com.qa
Contact Abigail Agatsuma
Tel: +974-44020135
abigail@petromech.com.qa

INCOTERMS DDP - Technochem Limited Trading and Contracting, Doha, Qatar

ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	SCHEDULE B	NET WEIGHT KG	TOTAL NET WEIGHT KG	Cost Per Unit	Total Cost
1	Bernard 8TB 200 A mp	Bernard BTB 200 Amp Air-Cooled MIG Gun (Model BERO2010AB8EMC)	7	ea	U.S.A.	8515.90.2000	4.56	31.92 \$	381.34 \$	2,669.38
2	TWECO TLAK-1 Receptacle - 2644-2050	TLAK-1 GMAW TORCH ADAPTER knurled metal knob, shaft size 0.250" (6.35 mm), diameter	1	ea	U.S.A.	8515.90.2000	0.30	0.30 \$	10.04 \$	10.04
3	OEDA-75-4-8	0.750" (19.05 mm), height 0.625" (15.88 mm)	2	ea	U.S.A.	8515.90.2000	0.01	0.02 \$	10.04 \$	20.08
4	414217-1	CONNECTOR	3	ea	U.S.A.	8515.90.2000	0.01	0.03 \$	14.00 \$	42.00
5	Malema M-60	M-60-A21-10-010 NON ADJUSTABLE FLOW SENSOR	1	ea	U.S.A.	8515.90.2000	0.14	0.14 \$	268.00 \$	268.00
6	91355A179	Alloy Steel Flanged Button Head Screw Miller ElectricV-knurled (V-Groove) Drive Roll	16	ea	U.S.A.	8515.90.2000	0.01	0.16 \$	0.47 \$	7.52
7	132957	Wire Size: 0.045" (1.2 mm)	4	ea	U.S.A.	8515.90.2000	0.01	0.04 \$	70.00 \$	280.00
8	58427	Miller Electric RETAINING RING SPOOL	2	ea	U.S.A.	8515.90.2000	0.06	0.12 \$	51.99 \$	103.98
9	000147 - WF	Mazda Side Mount Bracket Screw Socket Head Cap Screw Thread Size: 1/4"-20 UNC (Coarse)	4	ea	U.S.A.	8515.90.2000	0.03	0.12 \$	2.73 \$	10.92
10	92196A539	Length: 5/8" Socket Head Cap Screw Thread Size: 1/4"-20 UNC (Coarse)	21	ea	U.S.A.	8515.90.2000	0.01	0.21 \$	0.25 \$	5.25
11	92196A540	Length: 3/4" Parker DM Series Type: Miniature Quick Coupling Connection: Female Coupler with Male NPTF thread	24	ea	U.S.A.	8515.90.2000	0.01	0.24 \$	0.25 \$	6.00
12	DM-121-2MP	Thread Size: 1/8"-27 NPTF	1	ea	U.S.A.	8515.90.2000	0.02	0.02 \$	37.71 \$	37.71
13	3689K12	McMaster-Carr Part Crowned Track Roller	16	ea	U.S.A.	8515.90.2000	0.03	0.48 \$	18.00 \$	288.00
14	WF-000234	Wire Feed Wire Guide (Outlet Side)	1	ea	U.S.A.	8515.90.2000	0.02	0.02 \$	27.35 \$	27.35
15	WF-000233	Wire Feed Wire Guide (Inlet Side)	2	ea	U.S.A.	8515.90.2000	0.02	0.04 \$	27.35 \$	54.70
16	RAD64000144	RADNOR™ Pre-Treated Pads	36	ea	U.S.A.	8515.90.2000	0.01	0.36 \$	2.50 \$	90.00
17	5M3419650BRK	Moog High-Dynamic Brushless Servo Motors	2	ea	U.S.A.	8515.90.2000	2.30	4.60 \$	8,000.00 \$	16,000.00
18	MDI1FRD34A7-EQ	Integrated drive and 2-phase DC stepper motor	1	ea	U.S.A.	8515.90.2000	1.81	1.81 \$	1,368.00 \$	1,368.00
19	302170A	PBC G3 PENDANT (CIRCUIT BOARD)	2	ea	U.S.A.	8515.90.2000	0.18	0.36 \$	1,500.00 \$	3,000.00
20	200-E-16-1541	AHC PBC (CIRCUIT BOARD)	2	ea	U.S.A.	8515.90.2000	0.15	0.30 \$	1,382.00 \$	2,764.00
21	200-E-16-1544	Miller Electric Type: Interface PCB (Printed Circuit Board)	2	ea	U.S.A.	8515.90.2000	0.20	0.40 \$	1,200.00 \$	2,400.00
22	P26188024-D/D2192	Heat exchanger cooling module used in robotic welding systems	1	ea	U.S.A.	8515.90.2000	0.32	0.32 \$	1,500.00 \$	1,500.00
23	PX44-3545-15	Profax Wire Liner MIG Gun Conduit Line 15ft	16	ea	U.S.A.	8515.90.2000	0.89	14.24 \$	24.63 \$	394.08
24	414217-2	RS-232 serial extension custom DB9 cable	4	ea	U.S.A.	8515.90.2000	0.40	1.60 \$	30.00 \$	120.00
25	523055-1	Switch Cover / Protective Cap	5	ea	U.S.A.	8515.90.2000	0.02	0.10 \$	14.76 \$	73.80
26	THS1	1/4" x 1/2" Fine Thread Hex Socket Head Shoulder (Long)	12	ea	U.S.A.	8515.90.2000	0.01	0.12 \$	1.24 \$	14.88
27	THS2	1/4" x 1/2" Fine Thread Hex Socket Head Shoulder (Short)	12	ea	U.S.A.	8515.90.2000	0.01	0.12 \$	1.20 \$	14.40

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INCOTERMS DDP - Technochem Limited Trading and Contracting, Doha, Qatar

ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	SCHEDULE B	NET WEIGHT KG	TOTAL NET WEIGHT KG	Cost Per Unit	Total Cost
28	T3/T4	T3/T4 Aluminum Washer	100	ea	U.S.A.	8515.90.2000	0.01	1.00	\$ 0.40	\$ 40.00
29	Inconel 625	Inconel 625 (ERNiCrMo-3) Weld Wire	8	ea	U.S.A.	7505.22.0000	0.01	0.08	\$ 500.00	\$ 4,000.00
30	1450	Pelican™ 1450 Equipment Case	7	ea	U.S.A.	3923.10.0000	2.50	17.50	\$ 174.00	\$ 1,218.00
31	LEN02230	LENCO CLAMP GROUND G-1500-34 1500 AMP	1	ea	U.S.A.	8205.70.0090	4.30	4.30	\$ 244.92	\$ 244.92
32	LEN02220	Rotary Ground Clamp GR-4C (1500 Amps)	4	ea	U.S.A.	8205.70.0090	15.00	60.00	\$ 973.15	\$ 3,892.60
33	BER1598L	Bernard® Contact Tip Wire Size: 0.052"	100	ea	U.S.A.	8515.90.2000	0.02	2.00	\$ 6.14	\$ 614.00
34	BER4491	Bernard® Elliptical Series Nozzle	50	ea	U.S.A.	8515.90.2000	0.01	0.50	\$ 15.16	\$ 758.00
35	BER4635	Bernard® 1500 Elliptical Series Gas Diffuser	50	ea	U.S.A.	8515.90.2000	0.02	1.00	\$ 16.57	\$ 828.50
36	PRF174AMT	Profax® / Miller® Style Welding Plug	24	ea	U.S.A.	8515.90.2000	0.04	0.96	\$ 18.98	\$ 455.52
37	SM-ML125	Steelmax Permanent Magnetic Lifter	5	ea	U.S.A.	8505.90.3000	4.00	20.00	\$ 1,064.00	\$ 5,320.00
38	49359-10	Auto welding track aluminum Diameter 1.3m	2	ea	U.S.A.	8515.90.2000	3.53	7.06	\$ 209.95	\$ 419.90
39	LEN2081	Lenco MIG 600 D Ground Clamp	4	ea	U.S.A.	8205.70.0090	1.95	7.80	\$ 107.10	\$ 428.40
40	11x22	Plastic tool boxes	2	ea	U.S.A.	3923.10.0000	1.00	2.00	\$ 30.00	\$ 60.00

VALUE \$ 49,849.93

James Phillips
Warehouse Logistics Manager

These Commodities Licensed by the U.S for Ultimate Destination of Qatar

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first Export Clearance Requirements and Authorities Part 758-page 10 Export Administration Regulations Bureau of Industry and Security November 17, 2023 obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

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2	TWECO TLAK-1 Receptacle – 2644-2050	TLAK-1 GMAW TORCH ADAPTER knurled metal knob, shaft size 0.250" (6.35 mm), diameter 0.750" (19.05 mm), height 0.625" (15.88 mm)	1	ea	U.S.A.	0.30	0.30
3	OEDA-75-4-8	CONNECTOR	2	ea	U.S.A.	0.01	0.02
4	414217-1	CONNECTOR	3	ea	U.S.A.	0.01	0.03
5	Malema M-60	M-60-A21-10-010 NON ADJUSTABLE FLOW SENSOR	1	ea	U.S.A.	0.14	0.14
6	91355A179	Alloy Steel Flanged Button Head Screw	16	ea	U.S.A.	0.01	0.16
7	132957	Miller ElectricV-Knurled (V-Groove) Drive Roll Wire Size: 0.045" (1.2 mm)	4	ea	U.S.A.	0.01	0.04
8	58427	Miller Electric RETAINING RING SPOOL	2	ea	U.S.A.	0.06	0.12
9	000147 – WF	Mazda Side Mount Bracket Screw	4	ea	U.S.A.	0.03	0.12
10	92196A539	Socket Head Cap Screw Thread Size: 1/4"-20 UNC (Coarse) Length: 5/8"	21	ea	U.S.A.	0.01	0.21
11	92196A540	Socket Head Cap Screw Thread Size: 1/4"-20 UNC (Coarse) Length: 3/4"	24	ea	U.S.A.	0.01	0.24
12	DM-121-2MP	Parker DM Series Type: Miniature Quick Coupling Connection: Female Coupler with Male NPTF thread Thread Size: 1/8"-27 NPTF	1	ea	U.S.A.	0.02	0.02
13	3689K12	McMaster-Carr Part Crowned Track Roller	16	ea	U.S.A.	0.03	0.48
14	WF-000234	Wire Feed Wire Guide (Outlet Side)	1	ea	U.S.A.	0.02	0.02
15	WF-000233	Wire Feed Wire Guide (Inlet Side)	2	ea	U.S.A.	0.02	0.04
16	RAD64000144	RADNOR™ Pre-Treated Pads	36	ea	U.S.A.	0.01	0.36
17	5M3419650BRK	Moog High-Dynamic Brushless Servo Motors	2	ea	U.S.A.	2.30	4.60
18	MDI1FRD34A7-EQ	Integrated drive and 2-phase DC stepper motor	1	ea	U.S.A.	1.81	1.81

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19	302170A	PBC G3 PENDANT (CIRCUIT BOARD)	2	ea	U.S.A.	0.18	0.36
20	200-E-16-1541	AHC PBC (CIRCUIT BOARD) Miller Electric	2	ea	U.S.A.	0.15	0.30
21	200-E-16-1544	Type: Interface PCB (Printed Circuit Board) P26188024-	2	ea	U.S.A.	0.20	0.40
22	D/D2192	Heat exchanger cooling module used in robotic welding systems	1	ea	U.S.A.	0.32	0.32
23	PX44-3545-15	Profax Wire Liner MIG Gun Conduit Line 15ft	16	ea	U.S.A.	0.89	14.24
24	414217-2	RS-232 serial extension custom DB9 cable	4	ea	U.S.A.	0.40	1.60
25	523055-1	Switch Cover / Protective Cap	5	ea	U.S.A.	0.02	0.10
26	THS1	1/4" x 1/2" Fine Thread Hex Socket Head Shoulder (Long)	12	ea	U.S.A.	0.01	0.12
27	THS2	1/4" x 1/2" Fine Thread Hex Socket Head Shoulder (Short)	12	ea	U.S.A.	0.01	0.12
28	T3/T4	T3/T4 Aluminum Washer	100	ea	U.S.A.	0.01	1.00
29	Inconel 625	Inconel 625 (ERNiCrMo-3) Weld Wire	8	ea	U.S.A.	0.01	0.08
30	1450	Pelican™ 1450 Equipment Case	7	ea	U.S.A.	2.50	17.50
31	LEN02230	LENCO CLAMP GROUND G-1500-34 1500 AMP	1	ea	U.S.A.	4.30	4.30
32	LEN02220	Rotary Ground Clamp GR-4C (1500 Amps) Bernard® Contact Tip	4	ea	U.S.A.	15.00	60.00
33	BER1598L	Wire Size: 0.052"	100	ea	U.S.A.	0.02	2.00
34	BER4491	Bernard® Elliptical Series Nozzle	50	ea	U.S.A.	0.01	0.50
35	BER4635	Bernard® 1500 Elliptical Series Gas Diffuser	50	ea	U.S.A.	0.02	1.00
36	PRF174AMT	Profax® / Miller® Style Welding Plug	24	ea	U.S.A.	0.04	0.96
37	SM-ML125	Steelmax Permanent Magnetic Lifter	5	ea	U.S.A.	4.00	20.00
38	49359-10	Auto welding track aluminum Diameter 1.3m	2	ea	U.S.A.	3.53	7.06

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ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	NET WEIGHT KG	TOTAL NET WEIGHT KG
39	LEN2081	Lenco MIG 600 D Ground Clamp	4	ea	U.S.A.	1.95	7.80
40	11x22	Plastic tool boxes	2	ea	U.S.A.	1.00	2.00

NET WEIGHT 182.39 kgs.

GROSS WEIGHT 338.38 kgs.

Dimensions 122x122x133 CM