



**Re-Steel Supply Company - Specialty Metals Division**  
900 S. Pearl St Denver CO 80209

Phone: +1-303-691-9053

E-mail: ap@re-steel.com

# Commercial Invoice

Date	Invoice No.
10/13/2025	9077

Bill To
M.F.K. Makina Freze Kalip Ltd Sti Bilecik Karayolu 4.Km Yenisehir Bursa Turkey

Consignee
M.F.K. Makina Freze Kalip Ltd Sti Hediye Parlar Bilecik Karayolu 4.Km Yenisehir Bursa Turkey

Country of Manufacture	Terms	P.O. No.	Ship Via	F.O.B.
USA & France	Advance Payment	P20 - 45024614	TBD	Ex-Works Macomb, MI
Description: Invar 36 Steel Plate			Quantity	Amount USD
44169960 NO 10 - Invar 36 Plate RE380-1EDB 0.375 x 98x 242 in EP: 9.53 EN: 2489 BOY:6147 5473-ASR1100&ASR1110-STD			1	16,495.11
NO 20 - Invar 36 Plate RE807-6MBA 0.375 x 98x 306 in EP: 9.53 EN: 2489 BOY: 7772 5473-ASR1100&ASR1110-STD			1	20,845.80
NO 30 - Invar 36 Plate RE807-6MBB 0.375 x 97x 286.5 in EP: 9.53 EN: 2464.0 BOY: 7772 5473-ASR1100&ASR1110-STD			1	19,719.00
NO 40 - Invar 36 Plate RE108-2MBB 0.375 x 99x 279 in EP: 9.53 EN: 2515 BOY: 7087 5473-ASR1100&ASR1110-STD			1	19,906.80
NO 50 - Invar 36 Plate RE272-2ECA 0.75 x 96 x 274 in EP: 19.05 EN: 2438 BOY: 6960 5473-ASR1100&ASR1110-STD			1	37,810.40
NO 60 - Invar 36 Plate RE272-2EBA 0.75 x 96 x 288 in EP: 190.05 EN: 2438 BOY: 7315 5473-ASR1100&ASR1110-STD			1	39,876.20



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Country of Manufacture	Terms	P.O. No.	Ship Via	F.O.B.
USA & France	Advance Payment	P20 - 45024614	TBD	Ex-Works Macomb, MI
Description: Invar 36 Steel Plate			Quantity	Amount USD
NO 70 - Invar 36 Plate RE711-2ECB 0.75 x 96.5 x 271 in EP: 19.05 EN: 2451 BOY: 6883 5473-ASR1100&ASR1110-STD			1	37,059.20
NO 80 - Invar 36 Plate RE380-1EBA 0.375 x 97x 228 in EP: 9.53 EN: 2464 BOY: 5791 5474-ASR1101&ASR1111-STD			1	16,495.09
NO 80 - Invar 36 Plate RE380-1EBA 0.375 x 99x 230 in EP: 9.53 EN: 2515 BOY: 5842 5474-ASR1101&ASR1111-STD			1	16,495.11
NO 80 - Invar 36 Plate RE380-1ECA 0.375 x 99 x 231in EP: 9.53 EN: 2515 BOY: 5867 5474-ASR1101&ASR1111-STD			1	16,495.10
NO 80 - Invar 36 Plate RE380-1EDC 0.375 x 95.5 x 240in EP: 9.53 EN: 2426 BOY: 6096 5474-ASR1101&ASR1111-STD			1	16,495.10
NO 80 - Invar 36 Plate RE380-1EDA 0.375 x 94 x 242in EP: 9.53 EN: 2388 BOY: 6147 5474-ASR1101&ASR1111-STD			1	16,495.11



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Country of Manufacture	Terms	P.O. No.	Ship Via	F.O.B.
USA & France	Advance Payment	P20 - 45024614	TBD	Ex-Works Macomb, MI
Description: Invar 36 Steel Plate			Quantity	Amount USD
NO 90 - Invar 36 Plate RE670-5MCA 0.375 x 98.5 x 271in EP: 9.53 EN: 2502 BOY: 6883 5474-ASR1101&ASR1111-STD			1	19,155.60
NO 100 - Invar 36 Plate RE108-3MBB 0.375 x 97 x 275in EP: 9.53 EN: 2464 BOY: 6985 5474-ASR1101&ASR1111-STD			1	19,468.60
NO 110 - Invar 36 Plate RE807-5MCB 0.375 x 98 x 266in EP: 9.53 EN: 2489 BOY: 6756 5474-ASR1101&ASR1111-STD			1	18,592.20
NO 120 - Invar 36 Plate RE807-5MCA 0.375 x 98 x 263in EP: 9.53 EN: 2489 BOY: 6680 5474-ASR1101&ASR1111-STD			1	18,341.80
NO 130 - Invar 36 Plate RE271-1EBA 0.75 x 94.5 x 260 in EP: 19.05 EN: 2400 BOY: 6604 5474-ASR1101&ASR1111-STD			1	34,743.00
NO 140 - Invar 36 Plate RE380-1ECB 0.375 x 95.5 x 229.5in EP: 9.53 EN: 2426 BOY: 5829 5475-ASR1102&ASR1112-STD			1	16,495.11



E-mail: [ap@re-steel.com](mailto:ap@re-steel.com)

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10/13/2025	9077

<b>Bill To</b>
M.F.K. Makina Freze Kalip Ltd Sti Bilecik Karayolu 4.Km Yenisehir Bursa Turkey

Consignee
M.F.K. Makina Freze Kalip Ltd Sti Hediye Parlar Bilecik Karayolu 4.Km Yenisehir Bursa Turkey

Page 4



# Packing Slip

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

Ship From
Re-Steel Supply Company 51640 Quadrate Drive Macomb, MI 48042 Justin McCallum (248) 504-9795

Ship To
Makina Freze Kalip Bilecik Karayolu 4. Km Yenişehir Merkez/Bursa, Hediye Parlar +90 224 773 4141

<b>SHIP DATE:</b>	10/13/2025
<b>CARRIER:</b>	

<b>SHIPPING TERMS:</b>	Ex-Works Macomb, MI
<b>PO #:</b>	P.O. # P20 - 45024614
<b>JOB #</b>	JOB # N/A

## PLEASE TARP LOAD

WO ITEM #	THK (in & mm)	WID (in & mm)	LEN (in & mm)	QTY	LBS	KG	HEAT NUMBER
1	0.375	99	230	1	2,690	1,220	RE380-1EBB
	9.525	2515	5842				
2	0.375	96	230	1	2,650	1,202	RE380-1ECB
	9.525	2426	5829				
3	0.375	99	231	1	2,670	1,211	RE380-1ECA
	9.525	2515	5867				
4	0.375	96	240	1	2,580	1,170	RE380-1EDC
	9.525	2426	6096				
5	0.375	98	242	1	2,660	1,207	RE380-1EDB
	9.525	2489	6147				
6	0.375	94	242	1	2,570	1,166	RE380-1EDA
	9.525	2388	6147				
7	0.375	94	268	1	2,670	1,211	RE788-1EBC
	9.525	2375	6807				
8	0.375	97	228	1	2,590	1,175	RE380-1EBA
	9.525	2464	5791				
9	0.375	98	306	1	3,330	1,510	RE807-6MBA
	9.525	2489	7772				
10	0.375	97	287	1	3,150	1,429	RE807-6MBB
	9.525	2464	7277				
11	0.375	99	279	1	3,180	1,442	RE108-2MBB
	9.525	2515	7087				
12	0.375	99	271	1	3,060	1,388	RE670-5MCA
	9.525	2502	6883				
13	0.375	97	275	1	3,110	1,411	RE108-3MBB
	9.525	2464	6985				
14	0.375	98	266	1	2,970	1,347	RE807-5MCB
	9.525	2489	6756				
15	0.375	98	263	1	2,930	1,329	RE807-5MCA
	9.525	2489	6680				
				15	42,810	19,418	

TEST REPORTS/CERTIFICATIONS INCLUDED



# Bill of Lading

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

Ship From
Re-Steel Supply Company 51640 Quadrate Drive Macomb, MI 48042 Justin McCallum (248) 504-9795

Ship To
Makina Freze Kalip Bilecik Karayolu 4. Km Yenişehir Merkez/Bursa, Hediye Parlar +90 224 773 4141

NO. Shipping Units	Kind of Packing, Description of Articles Special Marks and Exceptions	Class	Weight (LBS)
15	Invar 36	50	42,810

BILL FREIGHT:	<input type="checkbox"/> Prepaid	<input type="checkbox"/> 3rd Party
	<input type="checkbox"/> Collect	<input type="checkbox"/> C.O.D.

THIRD PARTY:	
--------------	--

NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$\_\_\_\_\_ per \_\_\_\_\_.  
Received: Subject to individually determined rates or contacts that have been agreed upon in writing between the carrier and the shipper, if applicable otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper on request. The property described above, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as shown above, which said carrier agrees to carry to destination, if on it's route, or otherwise deliver to another carrier on the route to destination. Every service to be performed hereunder shall be subject to all Bill of Lading terms and conditions in the governing classification on the date of the shipment.  
Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.  
This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipped From: Re-Steel Supply Company

Carrier:

Date: 10/13/2025

Shipped To: Makina Freze Kalip

Driver Print Name:

Driver Signature:

Receiving Print Name:

Receiving  
Signature:



# Material Test Reports

PO BOX 6797 • DENVER CO. 80206 • Re-Steel Supply Company – Specialty Metals Division

<b>Customer:</b>	Makina Freze Kalip
<b>Order No:</b>	P.O. # P20 - 45024614

<b>Date:</b>	10/13/2025
<b>Work Order No:</b>	WO-00007838

Quantity per Heat Number		
Heat Number	Qty (per Heat Number)	Weight
RE380	7	18410
RE788	1	2670
RE807	4	12380
RE108	2	6290
RE670	1	3060
		<b>42,810</b>

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE380 // USA		1.66 x10 <sup>-6</sup> 1/F @ 77-400F		2.99 x10 <sup>-6</sup> 1/C @ 25-204C	
<b>Carbon</b>	<b>Manganese</b>	<b>Phosphorus</b>	<b>Sulfur</b>	<b>Silicon</b>	<b>Nickel</b>	<b>Chromium</b>	<b>Copper</b>
0.03	0.26	0.003	0.001	0.23	36.01	0.03	0.14
<b>Aluminum</b>	<b>Titanium</b>	<b>Cobalt</b>	<b>Zirconium</b>	<b>Selenium</b>	<b>Magnesium</b>	<b>Iron</b>	
0.022	0.002	0.023	0.015	0.0036	0.0001	63	

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE788 // USA		1.79 x10 <sup>-6</sup> 1/F @ 77-400F		3.22 x10 <sup>-6</sup> 1/C @ 25-204C	
<b>Carbon</b>	<b>Manganese</b>	<b>Phosphorus</b>	<b>Sulfur</b>	<b>Silicon</b>	<b>Nickel</b>	<b>Chromium</b>	<b>Copper</b>
0.02	0.29	0.004	0.001	0.24	36.68	0.06	0.13
<b>Aluminum</b>	<b>Titanium</b>	<b>Cobalt</b>	<b>Zirconium</b>	<b>Selenium</b>	<b>Magnesium</b>	<b>Iron</b>	
0.016	0.003	0.018	0.017	0.003	0.0001	62	

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE807 // France		1.3 x10 <sup>-6</sup> 1/F @ 77-400F	2.34 x10 <sup>-6</sup> 1/C @ 25-204C	ASTM F1684-06 (2016); Boeing D33028-2 AF	
Carbon	Manganese	Phosphorus	Sulfur	Silicon	Nickel	Chromium	Copper
0.004	0.28	0.003	0.001	0.06	35.93	0.03	0.031
Aluminum	Titanium	Cobalt	Zirconium	Selenium	Magnesium	Iron	
0.01	0.01	N/A	N/A	N/A	0.002	63.589	

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE108 // France		x10 <sup>-6</sup> 1/F @ 77-400F	0 x10 <sup>-6</sup> 1/C @ 25-204C	ASTM F1684-06 (2016); Boeing D33028-2 AF	
Carbon	Manganese	Phosphorus	Sulfur	Silicon	Nickel	Chromium	Copper
0.001	0.3	0.003	0.001	0.06	35.95	0.06	0.09
Aluminum	Titanium	Cobalt	Zirconium	Selenium	Magnesium	Iron	
0.001	0.001	0.034	N/A	N/A	0.002	N/A	

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE670 // France		1.46 x10 <sup>-6</sup> 1/F @ 77-400F	2.63 x10 <sup>-6</sup> 1/C @ 25-204C	ASTM F1684-06 (2016); Boeing D33028-2 AF	
Carbon	Manganese	Phosphorus	Sulfur	Silicon	Nickel	Chromium	Copper
0.003	0.29	0.003	0.001	0.07	35.92	0.04	0.032
Aluminum	Titanium	Cobalt	Zirconium	Selenium	Magnesium	Iron	
0.01	0.01	0.12	N/A	N/A	0.002	63.499	

Note: "N/A" in any field indicates that the data was not available in the documentation furnished to us or the following applies:

ZR : 0.10% Max based on statistical data and certification of materials supplier

MG : 0.002% Max guaranteed by materials supplier based on historical data level not reached for the past 10 years

This material complies with DFARS requirements of subsection 225.872.1. (August 2023)

We hereby certify that the material above is in accordance with the purchase order and specification requirements. The chemical analysis and/or physical tests shown were determined by standard methods and are correct as contained in the records of the company and are a true copy of the data furnished to us.





# Packing Slip

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

Ship From
Re-Steel Supply Company 51640 Quadrate Drive Macomb, MI 48042 Justin McCallum (248) 504-9795

Ship To
Makina Freze Kalip Bilecik Karayolu 4. Km Yenişehir Merkez/Bursa, Hediye Parlar +90 224 773 4141

<b>SHIP DATE:</b>	10/13/2025
<b>CARRIER:</b>	

<b>SHIPPING TERMS:</b>	Ex-Works Macomb, MI
<b>PO #:</b>	P.O. # P20 - 45024614
<b>JOB #</b>	JOB # N/A

## PLEASE TARP LOAD

WO ITEM #	THK (in & mm)	WID (in & mm)	LEN (in & mm)	QTY	LBS	KG	HEATNUMBER
1	0.75 19.05	94.5 2400	260 6604	1	5,550	2,517	RE271-1EBA
2	0.75 19.05	96 2438	274 6960	1	6,040	2,740	RE272-2ECA
3	0.75 19.05	96 2438	288 7315	1	6,370	2,889	RE272-2EBA
4	0.75 19.05	96.5 2451	271 6883	1	5,920	2,685	RE711-2ECB
				<b>4</b>	<b>23,880</b>	<b>10,832</b>	

## TEST REPORTS/CERTIFICATIONS INCLUDED



# Bill of Lading

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

Ship From
Re-Steel Supply Company 51640 Quadrate Drive Macomb, MI 48042 Justin McCallum (248) 504-9795

Ship To
Makina Freze Kalip Bilecik Karayolu 4. Km Yenişehir Merkez/Bursa, Hediye Parlar +90 224 773 4141

NO. Shipping Units	Kind of Packing, Description of Articles Special Marks and Exceptions	Class	Weight (LBS)
4	Invar 36	50	23,880

BILL FREIGHT:	<input type="checkbox"/> Prepaid	<input type="checkbox"/> 3rd Party
	<input type="checkbox"/> Collect	<input type="checkbox"/> C.O.D.

THIRD PARTY:	
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NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$\_\_\_\_\_ per \_\_\_\_\_.  
Received: Subject to individually determined rates or contracts that have been agreed upon in writing between the carrier and the shipper, if applicable otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper on request. The property described above, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as shown above, which said carrier agrees to carry to destination, if on it's route, or otherwise deliver to another carrier on the route to destination. Every service to be performed hereunder shall be subject to all Bill of Lading terms and conditions in the governing classification on the date of the shipment.  
Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.  
This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipped From: Re-Steel Supply Company

Carrier:

Date: 10/13/2025

Shipped To: Makina Freze Kalip

Driver Print Name:

Driver Signature:

Receiving Print Name:

Receiving  
Signature:



# Material Test Reports

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

<b>Customer:</b>	Makina Freze Kalip
<b>Order No:</b>	P.O. # P20 - 45024614

<b>Date:</b>	10/13/2025
<b>Work Order No:</b>	WO-00007839

Quantity per Heat Number		
Heat Number	Qty (per Heat Number)	Weight
RE271	1	5550
RE272	2	12410
RE711	1	5920
		<b>23,880</b>

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE271 // USA		x10 <sup>-6</sup> 1/F @ 77-400F		0 x10 <sup>-6</sup> 1/C @ 25-204C	
						ASTM F1684-06 (2016); Boeing D33028-2 AF	
Carbon	Manganese	Phosphorus	Sulfur	Silicon	Nickel	Chromium	Copper
0.012	0.23	0.001	0.001	0.18	36.43	0.05	0.09
Aluminum	Titanium	Cobalt	Zirconium	Selenium	Magnesium	Iron	
0.019	0.002	0.017	0.001	0.002	0.001	63	

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
Invar 36		RE272 // USA		x10 <sup>-6</sup> 1/F @ 77-400F		0 x10 <sup>-6</sup> 1/C @ 25-204C	
						ASTM F1684-06 (2016); Boeing D33028-2 AF	
Carbon	Manganese	Phosphorus	Sulfur	Silicon	Nickel	Chromium	Copper
0.02	0.25	0.001	0.001	0.25	36.45	0.04	0.1
Aluminum	Titanium	Cobalt	Zirconium	Selenium	Magnesium	Iron	
0.028	0.002	0.067	0.001	0.002	0.002	63	

<b>Chemical Composition (wt%):</b>							
<b>Product</b>		<b>Melt Heat / country of origin</b>		<b>Coefficient of Thermal Expansion</b>		<b>Specification(s)</b>	
Invar 36		RE711 // USA		1.58 x10 <sup>-6</sup> 1/F @ 77-400F	2.84 x10 <sup>-6</sup> 1/C @ 25-204C	ASTM F1684-06 (2016); Boeing D33028-2 AF	
<b>Carbon</b>	<b>Manganese</b>	<b>Phosphorus</b>	<b>Sulfur</b>	<b>Silicon</b>	<b>Nickel</b>	<b>Chromium</b>	<b>Copper</b>
0.02	0.32	0.002	0.002	0.3	36.23	0.05	0.19
<b>Aluminum</b>	<b>Titanium</b>	<b>Cobalt</b>	<b>Zirconium</b>	<b>Selenium</b>	<b>Magnesium</b>	<b>Iron</b>	
0.02	0.003	0.027	0.007	0.005	0.001	62.823	

Note: "N/A" in any field indicates that the data was not available in the documentation furnished to us or the following applies:

ZR : 0.10% Max based on statistical data and certification of materials supplier

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This material complies with DFARS requirements of subsection 225.872.1. (August 2023)

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Ship From
Re-Steel Supply Company 51640 Quadrate Drive Macomb, MI 48042 Justin McCallum (248) 504-9795

Ship To
Makina Freze Kalip Bilecik Karayolu 4. Km Yenişehir Merkez/Bursa, Hediye Parlar +90 224 773 4141

<b>SHIP DATE:</b>	10/13/2025
<b>CARRIER:</b>	

<b>SHIPPING TERMS:</b>	Ex-Works Macomb, MI
<b>PO #:</b>	P.O. # P20 - 45024614
<b>JOB #</b>	JOB # N/A

PLEASE TARP LOAD

ITEM	DESCRIPTION (Imperial & Metric)	QTY	LBS	KG	HEAT NUMBER
1	0.045" x 30 lb Spool RE-Invar NB 1.14mm x 13.61 kg Spool RE-Invar NB	33	990	449	RM985
2	0.093" x 36" Rod NILO TIG Wire - 10 lb Tubes 2.36mm x 914.4mm Rod NILO TIG Wire - 4.54 kg Tubes	22	220	100	64555
		55	1,210	549	

TEST REPORTS/CERTIFICATIONS INCLUDED



# Bill of Lading

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

Ship From
Re-Steel Supply Company 51640 Quadrate Drive Macomb, MI 48042 Justin McCallum (248) 504-9795

Ship To
Makina Freze Kalip Bilecik Karayolu 4. Km Yenişehir Merkez/Bursa, Hediye Parlar +90 224 773 4141

NO. Shipping Units	Kind of Packing, Description of Articles Special Marks and Exceptions	Class	Weight (LBS)
33	0.045" x 30 lb. Spool RE-Invar NB MIG Wire	50	990
22	0.093" x 36" Rod NILO TIG Wire	50	220

BILL FREIGHT:	<input type="checkbox"/> Prepaid	<input type="checkbox"/> 3rd Party
	<input type="checkbox"/> Collect	<input type="checkbox"/> C.O.D.

THIRD PARTY:	
--------------	--

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Received: Subject to individually determined rates or contracts that have been agreed upon in writing between the carrier and the shipper, if applicable otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper on request. The property described above, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as shown above, which said carrier agrees to carry to destination, if on it's route, or otherwise deliver to another carrier on the route to destination. Every service to be performed hereunder shall be subject to all Bill of Lading terms and conditions in the governing classification on the date of the shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipped From: Re-Steel Supply Company

Carrier:

Date: 10/13/2025

Shipped To: Makina Freze Kalip

Driver Print Name:

Driver Signature:

Receiving Print Name:

Receiving  
Signature:



# Material Test Reports

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

<b>Customer:</b>	Makina Freze Kalip
<b>Order No:</b>	P.O. # P20 - 45024614

<b>Date:</b>	10/13/2025
<b>Work Order No:</b>	WO-00007840

Quantity per Heat Number		
Heat Number	Qty (per Heat Number)	Weight
RM985	33	990
64555	22	220
		<b>1,210</b>

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
		RM985 // France		N/A		N/A	
<b>Carbon</b>	<b>Manganese</b>	<b>Phosphorus</b>	<b>Sulfur</b>	<b>Silicon</b>	<b>Nickel</b>	<b>Chromium</b>	<b>Copper</b>
0.24	0.45	0.003	0.001	0.06	36.02	0.04	0.03
<b>Aluminum</b>	<b>Titanium</b>	<b>Cobalt</b>	<b>Zirconium</b>	<b>Selenium</b>	<b>Magnesium</b>	<b>Iron</b>	
0.04	0.26	N/A	N/A	N/A	N/A	61.4	

Chemical Composition (wt%):							
Product		Melt Heat / country of origin		Coefficient of Thermal Expansion		Specification(s)	
		64555 // France		N/A		N/A	
<b>Carbon</b>	<b>Manganese</b>	<b>Phosphorus</b>	<b>Sulfur</b>	<b>Silicon</b>	<b>Nickel</b>	<b>Chromium</b>	<b>Copper</b>
0.25	0.45	0.003	0.001	0.1	36.01	0.01	0.01
<b>Aluminum</b>	<b>Titanium</b>	<b>Cobalt</b>	<b>Zirconium</b>	<b>Selenium</b>	<b>Magnesium</b>	<b>Iron</b>	
0.02	0.22	N/A	N/A	N/A	N/A	61.5	

Note: "N/A" in any field indicates that the data was not available in the documentation furnished to us or the following applies:

ZR : 0.10% Max based on statistical data and certification of materials supplier

MG : 0.002% Max guaranteed by materials supplier based on historical data level not reached for the past 10 years

This material complies with DFARS requirements of subsection 225.872.1. (August 2023)

We hereby certify that the material above is in accordance with the purchase order and specification requirements. The chemical analysis and/or physical tests shown were determined by standard methods and are correct as contained in the records of the company and are a true copy of the data furnished to us.