



**Re-Steel Supply Company - Specialty Metals Division**  
900 S. Pearl St Denver CO 80209

Phone: +1-303-691-9053

E-mail: ap@re-steel.com

# Commercial Invoice

| Date       | Invoice No. |
|------------|-------------|
| 10/13/2025 | 9077        |

| Bill To                                                                                 |
|-----------------------------------------------------------------------------------------|
| M.F.K. Makina Freze Kalip Ltd Sti<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Consignee                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| M.F.K. Makina Freze Kalip Ltd Sti<br>Hediye Parlar<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Country of Manufacture                                                                                                           | Terms           | P.O. No.       | Ship Via | F.O.B.              |
|----------------------------------------------------------------------------------------------------------------------------------|-----------------|----------------|----------|---------------------|
| USA                                                                                                                              | Advance Payment | P20 - 45024614 | TBD      | Ex-Works Macomb, MI |
| Description: Invar 36 Steel Plate                                                                                                |                 |                | Quantity | Amount USD          |
| 44169960<br>NO 10 - Invar 36 Plate<br>RE380-1EDB<br>0.375 x 98x 242 in<br>EP: 9.53 EN: 2489 BOY:6147<br>5473-ASR1100&ASR1110-STD |                 |                | 1        | 16,495.11           |
| NO 20 - Invar 36 Plate<br>RE807-6MBA<br>0.375 x 98x 306 in<br>EP: 9.53 EN: 2489 BOY: 7772<br>5473-ASR1100&ASR1110-STD            |                 |                | 1        | 20,845.80           |
| NO 30 - Invar 36 Plate<br>RE807-6MBB<br>0.375 x 97x 286.5 in<br>EP: 9.53 EN: 2464.0 BOY: 7772<br>5473-ASR1100&ASR1110-STD        |                 |                | 1        | 19,719.00           |
| NO 40 - Invar 36 Plate<br>RE108-2MBB<br>0.375 x 99x 279 in<br>EP: 9.53 EN: 2515 BOY: 7087<br>5473-ASR1100&ASR1110-STD            |                 |                | 1        | 19,906.80           |
| NO 50 - Invar 36 Plate<br>RE272-2ECA<br>0.75 x 96 x 274 in<br>EP: 19.05 EN: 2438 BOY: 6960<br>5473-ASR1100&ASR1110-STD           |                 |                | 1        | 37,810.40           |
| NO 60 - Invar 36 Plate<br>RE272-2EBA<br>0.75 x 96 x 288 in<br>EP: 190.05 EN: 2438 BOY: 7315<br>5473-ASR1100&ASR1110-STD          |                 |                | 1        | 39,876.20           |
|                                                                                                                                  |                 |                |          |                     |



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| M.F.K. Makina Freze Kalip Ltd Sti<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Consignee                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| M.F.K. Makina Freze Kalip Ltd Sti<br>Hediye Parlar<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Country of Manufacture                                                                                                   | Terms           | P.O. No.       | Ship Via | F.O.B.              |
|--------------------------------------------------------------------------------------------------------------------------|-----------------|----------------|----------|---------------------|
| USA                                                                                                                      | Advance Payment | P20 - 45024614 | TBD      | Ex-Works Macomb, MI |
| Description: Invar 36 Steel Plate                                                                                        |                 |                | Quantity | Amount USD          |
| NO 70 - Invar 36 Plate<br>RE711-2ECB<br>0.75 x 96.5 x 271 in<br>EP: 19.05 EN: 2451 BOY: 6883<br>5473-ASR1100&ASR1110-STD |                 |                | 1        | 37,059.20           |
| NO 80 - Invar 36 Plate<br>RE380-1EBA<br>0.375 x 97x 228 in<br>EP: 9.53 EN: 2464 BOY: 5791<br>5474-ASR1101&ASR1111-STD    |                 |                | 1        | 16,495.09           |
| NO 80 - Invar 36 Plate<br>RE380-1EBA<br>0.375 x 99x 230 in<br>EP: 9.53 EN: 2515 BOY: 5842<br>5474-ASR1101&ASR1111-STD    |                 |                | 1        | 16,495.11           |
| NO 80 - Invar 36 Plate<br>RE380-1ECA<br>0.375 x 99 x 231in<br>EP: 9.53 EN: 2515 BOY: 5867<br>5474-ASR1101&ASR1111-STD    |                 |                | 1        | 16,495.10           |
| NO 80 - Invar 36 Plate<br>RE380-1EDC<br>0.375 x 95.5 x 240in<br>EP: 9.53 EN: 2426 BOY: 6096<br>5474-ASR1101&ASR1111-STD  |                 |                | 1        | 16,495.10           |
| NO 80 - Invar 36 Plate<br>RE380-1EDA<br>0.375 x 94 x 242in<br>EP: 9.53 EN: 2388 BOY: 6147<br>5474-ASR1101&ASR1111-STD    |                 |                | 1        | 16,495.11           |
|                                                                                                                          |                 |                |          |                     |



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| M.F.K. Makina Freze Kalip Ltd Sti<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Consignee                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| M.F.K. Makina Freze Kalip Ltd Sti<br>Hediye Parlar<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Country of Manufacture                                                                                                     | Terms           | P.O. No.       | Ship Via | F.O.B.              |
|----------------------------------------------------------------------------------------------------------------------------|-----------------|----------------|----------|---------------------|
| USA                                                                                                                        | Advance Payment | P20 - 45024614 | TBD      | Ex-Works Macomb, MI |
| Description: Invar 36 Steel Plate                                                                                          |                 |                | Quantity | Amount USD          |
| NO 90 - Invar 36 Plate<br>RE670-5MCA<br>0.375 x 98.5 x 271in<br>EP: 9.53 EN: 2502 BOY: 6883<br>5474-ASR1101&ASR1111-STD    |                 |                | 1        | 19,155.60           |
| NO 100 - Invar 36 Plate<br>RE108-3MBB<br>0.375 x 97 x 275in<br>EP: 9.53 EN: 2464 BOY: 6985<br>5474-ASR1101&ASR1111-STD     |                 |                | 1        | 19,468.60           |
| NO 110 - Invar 36 Plate<br>RE807-5MCB<br>0.375 x 98 x 266in<br>EP: 9.53 EN: 2489 BOY: 6756<br>5474-ASR1101&ASR1111-STD     |                 |                | 1        | 18,592.20           |
| NO 120 - Invar 36 Plate<br>RE807-5MCA<br>0.375 x 98 x 263in<br>EP: 9.53 EN: 2489 BOY: 6680<br>5474-ASR1101&ASR1111-STD     |                 |                | 1        | 18,341.80           |
| NO 130 - Invar 36 Plate<br>RE271-1EBA<br>0.75 x 94.5 x 260 in<br>EP: 19.05 EN: 2400 BOY: 6604<br>5474-ASR1101&ASR1111-STD  |                 |                | 1        | 34,743.00           |
| NO 140 - Invar 36 Plate<br>RE380-1ECB<br>0.375 x 95.5 x 229.5in<br>EP: 9.53 EN: 2426 BOY: 5829<br>5475-ASR1102&ASR1112-STD |                 |                | 1        | 16,495.11           |
|                                                                                                                            |                 |                |          |                     |



E-mail: [ap@re-steel.com](mailto:ap@re-steel.com)

| Date       | Invoice No. |
|------------|-------------|
| 10/13/2025 | 9077        |

|                                                                                         |
|-----------------------------------------------------------------------------------------|
| <b>Bill To</b>                                                                          |
| M.F.K. Makina Freze Kalip Ltd Sti<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

| Consignee                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| M.F.K. Makina Freze Kalip Ltd Sti<br>Hediye Parlar<br>Bilecik Karayolu 4.Km Yenisehir<br>Bursa<br>Turkey |

Page 4



# Packing Slip

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

| Ship From                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| Re-Steel Supply Company<br>51640 Quadrate Drive<br>Macomb, MI 48042<br>Justin McCallum<br>(248) 504-9795 |

| Ship To                                                                                                      |
|--------------------------------------------------------------------------------------------------------------|
| Makina Freze Kalip<br>Bilecik Karayolu 4. Km<br>Yenişehir Merkez/Bursa,<br>Hediye Parlar<br>+90 224 773 4141 |

|            |            |
|------------|------------|
| SHIP DATE: | 10/13/2025 |
| CARRIER:   |            |

|                 |                       |
|-----------------|-----------------------|
| SHIPPING TERMS: | Ex-Works Macomb, MI   |
| PO #:           | P.O. # P20 - 45024614 |
| JOB #           | JOB # N/A             |

## PLEASE TARP LOAD

| WO ITEM # | THK (in & mm) | WID (in & mm) | LEN (in & mm) | QTY | LBS    | KG     | HEAT NUMBER |
|-----------|---------------|---------------|---------------|-----|--------|--------|-------------|
| 1         | 0.375         | 99            | 230           | 1   | 2,690  | 1,220  | RE380-1EBB  |
|           | 9.525         | 2515          | 5842          |     |        |        |             |
| 2         | 0.375         | 96            | 230           | 1   | 2,650  | 1,202  | RE380-1ECB  |
|           | 9.525         | 2426          | 5829          |     |        |        |             |
| 3         | 0.375         | 99            | 231           | 1   | 2,670  | 1,211  | RE380-1ECA  |
|           | 9.525         | 2515          | 5867          |     |        |        |             |
| 4         | 0.375         | 96            | 240           | 1   | 2,580  | 1,170  | RE380-1EDC  |
|           | 9.525         | 2426          | 6096          |     |        |        |             |
| 5         | 0.375         | 98            | 242           | 1   | 2,660  | 1,207  | RE380-1EDB  |
|           | 9.525         | 2489          | 6147          |     |        |        |             |
| 6         | 0.375         | 94            | 242           | 1   | 2,570  | 1,166  | RE380-1EDA  |
|           | 9.525         | 2388          | 6147          |     |        |        |             |
| 7         | 0.375         | 94            | 268           | 1   | 2,670  | 1,211  | RE788-1EBC  |
|           | 9.525         | 2375          | 6807          |     |        |        |             |
| 8         | 0.375         | 97            | 228           | 1   | 2,590  | 1,175  | RE380-1EBA  |
|           | 9.525         | 2464          | 5791          |     |        |        |             |
| 9         | 0.375         | 98            | 306           | 1   | 3,330  | 1,510  | RE807-6MBA  |
|           | 9.525         | 2489          | 7772          |     |        |        |             |
| 10        | 0.375         | 97            | 287           | 1   | 3,150  | 1,429  | RE807-6MBB  |
|           | 9.525         | 2464          | 7277          |     |        |        |             |
| 11        | 0.375         | 99            | 279           | 1   | 3,180  | 1,442  | RE108-2MBB  |
|           | 9.525         | 2515          | 7087          |     |        |        |             |
| 12        | 0.375         | 99            | 271           | 1   | 3,060  | 1,388  | RE670-5MCA  |
|           | 9.525         | 2502          | 6883          |     |        |        |             |
| 13        | 0.375         | 97            | 275           | 1   | 3,110  | 1,411  | RE108-3MBB  |
|           | 9.525         | 2464          | 6985          |     |        |        |             |
| 14        | 0.375         | 98            | 266           | 1   | 2,970  | 1,347  | RE807-5MCB  |
|           | 9.525         | 2489          | 6756          |     |        |        |             |
| 15        | 0.375         | 98            | 263           | 1   | 2,930  | 1,329  | RE807-5MCA  |
|           | 9.525         | 2489          | 6680          |     |        |        |             |
|           |               |               |               | 15  | 42,810 | 19,418 |             |

TEST REPORTS/CERTIFICATIONS INCLUDED



# Bill of Lading

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

| Ship From                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| Re-Steel Supply Company<br>51640 Quadrate Drive<br>Macomb, MI 48042<br>Justin McCallum<br>(248) 504-9795 |

| Ship To                                                                                                      |
|--------------------------------------------------------------------------------------------------------------|
| Makina Freze Kalip<br>Bilecik Karayolu 4. Km<br>Yenişehir Merkez/Bursa,<br>Hediye Parlar<br>+90 224 773 4141 |

| NO. Shipping Units | Kind of Packing, Description of Articles<br>Special Marks and Exceptions | Class | Weight (LBS) |
|--------------------|--------------------------------------------------------------------------|-------|--------------|
| 15                 | Invar 36                                                                 | 50    | 42,810       |

|                  |                                  |                                    |
|------------------|----------------------------------|------------------------------------|
| BILL<br>FREIGHT: | <input type="checkbox"/> Prepaid | <input type="checkbox"/> 3rd Party |
|                  | <input type="checkbox"/> Collect | <input type="checkbox"/> C.O.D.    |

|              |  |
|--------------|--|
| THIRD PARTY: |  |
|--------------|--|

NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$\_\_\_\_\_ per \_\_\_\_\_.  
Received: Subject to individually determined rates or contracts that have been agreed upon in writing between the carrier and the shipper, if applicable otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper on request. The property described above, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as shown above, which said carrier agrees to carry to destination, if on its route, or otherwise deliver to another carrier on the route to destination. Every service to be performed hereunder shall be subject to all Bill of Lading terms and conditions in the governing classification on the date of the shipment.  
Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.  
This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipped From: Re-Steel Supply Company

Carrier:

Date: 10/13/2025

Shipped To: Makina Freze Kalip

Driver Print Name:

Driver Signature:

Receiving Print Name:

Receiving  
Signature:



# Material Test Reports

PO BOX 6797 • DENVER CO. 80206 • Re-Steel Supply Company – Specialty Metals Division

|                  |                       |
|------------------|-----------------------|
| <b>Customer:</b> | Makina Freze Kalip    |
| <b>Order No:</b> | P.O. # P20 - 45024614 |

|                       |             |
|-----------------------|-------------|
| <b>Date:</b>          | 10/13/2025  |
| <b>Work Order No:</b> | WO-00007838 |

| Quantity per Heat Number |                       |               |
|--------------------------|-----------------------|---------------|
| Heat Number              | Qty (per Heat Number) | Weight        |
| RE380                    | 7                     | 18410         |
| RE788                    | 1                     | 2670          |
| RE807                    | 4                     | 12380         |
| RE108                    | 2                     | 6290          |
| RE670                    | 1                     | 3060          |
|                          |                       | <b>42,810</b> |

| Chemical Composition (wt%): |           |                               |           |                                      |           |                                                                                     |        |
|-----------------------------|-----------|-------------------------------|-----------|--------------------------------------|-----------|-------------------------------------------------------------------------------------|--------|
| Product                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion     |           | Specification(s)                                                                    |        |
| Invar 36                    |           | RE380 // USA                  |           | 1.66 x10 <sup>-6</sup> 1/F @ 77-400F |           | 2.99 x10 <sup>-6</sup> 1/C @ 25-204C<br>ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |        |
| Carbon                      | Manganese | Phosphorus                    | Sulfur    | Silicon                              | Nickel    | Chromium                                                                            | Copper |
| 0.03                        | 0.26      | 0.003                         | 0.001     | 0.23                                 | 36.01     | 0.03                                                                                | 0.14   |
| Aluminum                    | Titanium  | Cobalt                        | Zirconium | Selenium                             | Magnesium | Iron                                                                                |        |
| 0.022                       | 0.002     | 0.023                         | 0.015     | 0.0036                               | 0.0001    | 63                                                                                  |        |

| Chemical Composition (wt%): |           |                               |           |                                      |           |                                                                                     |        |
|-----------------------------|-----------|-------------------------------|-----------|--------------------------------------|-----------|-------------------------------------------------------------------------------------|--------|
| Product                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion     |           | Specification(s)                                                                    |        |
| Invar 36                    |           | RE788 // USA                  |           | 1.79 x10 <sup>-6</sup> 1/F @ 77-400F |           | 3.22 x10 <sup>-6</sup> 1/C @ 25-204C<br>ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |        |
| Carbon                      | Manganese | Phosphorus                    | Sulfur    | Silicon                              | Nickel    | Chromium                                                                            | Copper |
| 0.02                        | 0.29      | 0.004                         | 0.001     | 0.24                                 | 36.68     | 0.06                                                                                | 0.13   |
| Aluminum                    | Titanium  | Cobalt                        | Zirconium | Selenium                             | Magnesium | Iron                                                                                |        |
| 0.016                       | 0.003     | 0.018                         | 0.017     | 0.003                                | 0.0001    | 62                                                                                  |        |

| Chemical Composition (wt%):                 |           |                               |           |                                     |           |                                      |        |
|---------------------------------------------|-----------|-------------------------------|-----------|-------------------------------------|-----------|--------------------------------------|--------|
| Product                                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion    |           | Specification(s)                     |        |
| Invar 36                                    |           | RE807 // USA                  |           | 1.3 x10 <sup>-6</sup> 1/F @ 77-400F |           | 2.34 x10 <sup>-6</sup> 1/C @ 25-204C |        |
| ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |           |                               |           |                                     |           |                                      |        |
| Carbon                                      | Manganese | Phosphorus                    | Sulfur    | Silicon                             | Nickel    | Chromium                             | Copper |
| 0.004                                       | 0.28      | 0.003                         | 0.001     | 0.06                                | 35.93     | 0.03                                 | 0.031  |
| Aluminum                                    | Titanium  | Cobalt                        | Zirconium | Selenium                            | Magnesium | Iron                                 |        |
| 0.01                                        | 0.01      | N/A                           | N/A       | N/A                                 | 0.002     | 63.589                               |        |

| Chemical Composition (wt%):                 |           |                               |           |                                  |           |                                   |        |
|---------------------------------------------|-----------|-------------------------------|-----------|----------------------------------|-----------|-----------------------------------|--------|
| Product                                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion |           | Specification(s)                  |        |
| Invar 36                                    |           | RE108 // USA                  |           | x10 <sup>-6</sup> 1/F @ 77-400F  |           | 0 x10 <sup>-6</sup> 1/C @ 25-204C |        |
| ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |           |                               |           |                                  |           |                                   |        |
| Carbon                                      | Manganese | Phosphorus                    | Sulfur    | Silicon                          | Nickel    | Chromium                          | Copper |
| 0.001                                       | 0.3       | 0.003                         | 0.001     | 0.06                             | 35.95     | 0.06                              | 0.09   |
| Aluminum                                    | Titanium  | Cobalt                        | Zirconium | Selenium                         | Magnesium | Iron                              |        |
| 0.001                                       | 0.001     | 0.034                         | N/A       | N/A                              | 0.002     | N/A                               |        |

| Chemical Composition (wt%):                 |           |                               |           |                                      |           |                                      |        |
|---------------------------------------------|-----------|-------------------------------|-----------|--------------------------------------|-----------|--------------------------------------|--------|
| Product                                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion     |           | Specification(s)                     |        |
| Invar 36                                    |           | RE670 // USA                  |           | 1.46 x10 <sup>-6</sup> 1/F @ 77-400F |           | 2.63 x10 <sup>-6</sup> 1/C @ 25-204C |        |
| ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |           |                               |           |                                      |           |                                      |        |
| Carbon                                      | Manganese | Phosphorus                    | Sulfur    | Silicon                              | Nickel    | Chromium                             | Copper |
| 0.003                                       | 0.29      | 0.003                         | 0.001     | 0.07                                 | 35.92     | 0.04                                 | 0.032  |
| Aluminum                                    | Titanium  | Cobalt                        | Zirconium | Selenium                             | Magnesium | Iron                                 |        |
| 0.01                                        | 0.01      | 0.12                          | N/A       | N/A                                  | 0.002     | 63.499                               |        |

Note: "N/A" in any field indicates that the data was not available in the documentation furnished to us or the following applies:

ZR : 0.10% Max based on statistical data and certification of materials supplier

MG : 0.002% Max guaranteed by materials supplier based on historical data level not reached for the past 10 years

This material complies with DFARS requirements of subsection 225.872.1. (August 2023)

We hereby certify that the material above is in accordance with the purchase order and specification requirements. The chemical analysis and/or physical tests shown were determined by standard methods and are correct as contained in the records of the company and are a true copy of the data furnished to us.



# Packing Slip

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| Ship From                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| Re-Steel Supply Company<br>51640 Quadrate Drive<br>Macomb, MI 48042<br>Justin McCallum<br>(248) 504-9795 |

| Ship To                                                                                                      |
|--------------------------------------------------------------------------------------------------------------|
| Makina Freze Kalip<br>Bilecik Karayolu 4. Km<br>Yenişehir Merkez/Bursa,<br>Hediye Parlar<br>+90 224 773 4141 |

|                   |            |
|-------------------|------------|
| <b>SHIP DATE:</b> | 10/13/2025 |
| <b>CARRIER:</b>   |            |

|                        |                       |
|------------------------|-----------------------|
| <b>SHIPPING TERMS:</b> | Ex-Works Macomb, MI   |
| <b>PO #:</b>           | P.O. # P20 - 45024614 |
| <b>JOB #</b>           | JOB # N/A             |

PLEASE TARP LOAD

| WO ITEM # | THK (in & mm) | WID (in & mm) | LEN (in & mm) | QTY      | LBS           | KG            | HEATNUMBER |
|-----------|---------------|---------------|---------------|----------|---------------|---------------|------------|
| 1         | 0.75<br>19.05 | 94.5<br>2400  | 260<br>6604   | 1        | 5,550         | 2,517         | RE271-1EBA |
| 2         | 0.75<br>19.05 | 96<br>2438    | 274<br>6960   | 1        | 6,040         | 2,740         | RE272-2ECA |
| 3         | 0.75<br>19.05 | 96<br>2438    | 288<br>7315   | 1        | 6,370         | 2,889         | RE272-2EBA |
| 4         | 0.75<br>19.05 | 96.5<br>2451  | 271<br>6883   | 1        | 5,920         | 2,685         | RE711-2ECB |
|           |               |               |               | <b>4</b> | <b>23,880</b> | <b>10,832</b> |            |

TEST REPORTS/CERTIFICATIONS INCLUDED



# Bill of Lading

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

| Ship From                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| Re-Steel Supply Company<br>51640 Quadrate Drive<br>Macomb, MI 48042<br>Justin McCallum<br>(248) 504-9795 |

| Ship To                                                                                                      |
|--------------------------------------------------------------------------------------------------------------|
| Makina Freze Kalip<br>Bilecik Karayolu 4. Km<br>Yenişehir Merkez/Bursa,<br>Hediye Parlar<br>+90 224 773 4141 |

| NO. Shipping Units | Kind of Packing, Description of Articles<br>Special Marks and Exceptions | Class | Weight (LBS) |
|--------------------|--------------------------------------------------------------------------|-------|--------------|
| 4                  | Invar 36                                                                 | 50    | 23,880       |

|                  |                                  |                                    |
|------------------|----------------------------------|------------------------------------|
| BILL<br>FREIGHT: | <input type="checkbox"/> Prepaid | <input type="checkbox"/> 3rd Party |
|                  | <input type="checkbox"/> Collect | <input type="checkbox"/> C.O.D.    |

|              |  |
|--------------|--|
| THIRD PARTY: |  |
|--------------|--|

NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$\_\_\_\_\_ per \_\_\_\_\_.  
Received: Subject to individually determined rates or contracts that have been agreed upon in writing between the carrier and the shipper, if applicable otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper on request. The property described above, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as shown above, which said carrier agrees to carry to destination, if on its route, or otherwise deliver to another carrier on the route to destination. Every service to be performed hereunder shall be subject to all Bill of Lading terms and conditions in the governing classification on the date of the shipment.  
Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.  
This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipped From: Re-Steel Supply Company

Carrier:

Date: 10/13/2025

Shipped To: Makina Freze Kalip

Driver Print Name:

Driver Signature:

Receiving Print Name:

Receiving  
Signature:



# Material Test Reports

PO BOX 6797 • DENVER CO. 80206 • Re-Steel Supply Company – Specialty Metals Division

|                  |                       |
|------------------|-----------------------|
| <b>Customer:</b> | Makina Freze Kalip    |
| <b>Order No:</b> | P.O. # P20 - 45024614 |

|                       |             |
|-----------------------|-------------|
| <b>Date:</b>          | 10/13/2025  |
| <b>Work Order No:</b> | WO-00007839 |

| Quantity per Heat Number |                       |               |
|--------------------------|-----------------------|---------------|
| Heat Number              | Qty (per Heat Number) | Weight        |
| RE271                    | 1                     | 5550          |
| RE272                    | 2                     | 12410         |
| RE711                    | 1                     | 5920          |
|                          |                       | <b>23,880</b> |

| Chemical Composition (wt%):                 |           |                               |           |                                  |           |                                   |        |
|---------------------------------------------|-----------|-------------------------------|-----------|----------------------------------|-----------|-----------------------------------|--------|
| Product                                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion |           | Specification(s)                  |        |
| Invar 36                                    |           | RE271 // USA                  |           | x10 <sup>-6</sup> 1/F @ 77-400F  |           | 0 x10 <sup>-6</sup> 1/C @ 25-204C |        |
| ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |           |                               |           |                                  |           |                                   |        |
| Carbon                                      | Manganese | Phosphorus                    | Sulfur    | Silicon                          | Nickel    | Chromium                          | Copper |
| 0.012                                       | 0.23      | 0.001                         | 0.001     | 0.18                             | 36.43     | 0.05                              | 0.09   |
| Aluminum                                    | Titanium  | Cobalt                        | Zirconium | Selenium                         | Magnesium | Iron                              |        |
| 0.019                                       | 0.002     | 0.017                         | 0.001     | 0.002                            | 0.001     | 63                                |        |

| Chemical Composition (wt%):                 |           |                               |           |                                  |           |                                   |        |
|---------------------------------------------|-----------|-------------------------------|-----------|----------------------------------|-----------|-----------------------------------|--------|
| Product                                     |           | Melt Heat / country of origin |           | Coefficient of Thermal Expansion |           | Specification(s)                  |        |
| Invar 36                                    |           | RE272 // USA                  |           | x10 <sup>-6</sup> 1/F @ 77-400F  |           | 0 x10 <sup>-6</sup> 1/C @ 25-204C |        |
| ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |           |                               |           |                                  |           |                                   |        |
| Carbon                                      | Manganese | Phosphorus                    | Sulfur    | Silicon                          | Nickel    | Chromium                          | Copper |
| 0.02                                        | 0.25      | 0.001                         | 0.001     | 0.25                             | 36.45     | 0.04                              | 0.1    |
| Aluminum                                    | Titanium  | Cobalt                        | Zirconium | Selenium                         | Magnesium | Iron                              |        |
| 0.028                                       | 0.002     | 0.067                         | 0.001     | 0.002                            | 0.002     | 63                                |        |

| <b>Chemical Composition (wt%):</b> |                  |                                      |                  |                                         |                  |                                             |               |
|------------------------------------|------------------|--------------------------------------|------------------|-----------------------------------------|------------------|---------------------------------------------|---------------|
| <b>Product</b>                     |                  | <b>Melt Heat / country of origin</b> |                  | <b>Coefficient of Thermal Expansion</b> |                  | <b>Specification(s)</b>                     |               |
| Invar 36                           |                  | RE711 // USA                         |                  | 1.58 x10 <sup>-6</sup> 1/F @ 77-400F    |                  | 2.84 x10 <sup>-6</sup> 1/C @ 25-204C        |               |
|                                    |                  |                                      |                  |                                         |                  | ASTM F1684-06 (2016);<br>Boeing D33028-2 AF |               |
| <b>Carbon</b>                      | <b>Manganese</b> | <b>Phosphorus</b>                    | <b>Sulfur</b>    | <b>Silicon</b>                          | <b>Nickel</b>    | <b>Chromium</b>                             | <b>Copper</b> |
| 0.02                               | 0.32             | 0.002                                | 0.002            | 0.3                                     | 36.23            | 0.05                                        | 0.19          |
| <b>Aluminum</b>                    | <b>Titanium</b>  | <b>Cobalt</b>                        | <b>Zirconium</b> | <b>Selenium</b>                         | <b>Magnesium</b> | <b>Iron</b>                                 |               |
| 0.02                               | 0.003            | 0.027                                | 0.007            | 0.005                                   | 0.001            | 62.823                                      |               |

Note: "N/A" in any field indicates that the data was not available in the documentation furnished to us or the following applies:

ZR : 0.10% Max based on statistical data and certification of materials supplier

MG : 0.002% Max guaranteed by materials supplier based on historical data level not reached for the past 10 years

This material complies with DFARS requirements of subsection 225.872.1. (August 2023)

We hereby certify that the material above is in accordance with the purchase order and specification requirements. The chemical analysis and/or physical tests shown were determined by standard methods and are correct as contained in the records of the company and are a true copy of the data furnished to us.



# Packing Slip

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

| Ship From                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| Re-Steel Supply Company<br>51640 Quadrate Drive<br>Macomb, MI 48042<br>Justin McCallum<br>(248) 504-9795 |

| Ship To                                                                                                      |
|--------------------------------------------------------------------------------------------------------------|
| Makina Freze Kalip<br>Bilecik Karayolu 4. Km<br>Yenişehir Merkez/Bursa,<br>Hediye Parlar<br>+90 224 773 4141 |

|                   |            |
|-------------------|------------|
| <b>SHIP DATE:</b> | 10/13/2025 |
| <b>CARRIER:</b>   |            |

|                        |                       |
|------------------------|-----------------------|
| <b>SHIPPING TERMS:</b> | Ex-Works Macomb, MI   |
| <b>PO #:</b>           | P.O. # P20 - 45024614 |
| <b>JOB #</b>           | JOB # N/A             |

PLEASE TARP LOAD

| ITEM | DESCRIPTION (Imperial & Metric)                                                                    | QTY | LBS   | KG  | HEAT NUMBER |
|------|----------------------------------------------------------------------------------------------------|-----|-------|-----|-------------|
| 1    | 0.045" x 30 lb Spool RE-Invar NB<br>1.14mm x 13.61 kg Spool RE-Invar NB                            | 33  | 990   | 449 | RM985       |
| 2    | 0.093" x 36" Rod NILO TIG Wire - 10 lb Tubes<br>2.36mm x 914.4mm Rod NILO TIG Wire - 4.54 kg Tubes | 22  | 220   | 100 | 64555       |
|      |                                                                                                    | 55  | 1,210 | 549 |             |

TEST REPORTS/CERTIFICATIONS INCLUDED



# Bill of Lading

PO BOX 6797 · DENVER CO. 80206 · Re-Steel Supply Company – Specialty Metals Division

| Ship From                                                                                                |
|----------------------------------------------------------------------------------------------------------|
| Re-Steel Supply Company<br>51640 Quadrate Drive<br>Macomb, MI 48042<br>Justin McCallum<br>(248) 504-9795 |

| Ship To                                                                                                      |
|--------------------------------------------------------------------------------------------------------------|
| Makina Freze Kalip<br>Bilecik Karayolu 4. Km<br>Yenişehir Merkez/Bursa,<br>Hediye Parlar<br>+90 224 773 4141 |

| NO. Shipping Units | Kind of Packing, Description of Articles<br>Special Marks and Exceptions | Class | Weight (LBS) |
|--------------------|--------------------------------------------------------------------------|-------|--------------|
| 33                 | 0.045" x 30 lb. Spool RE-Invar NB MIG Wire                               | 50    | 990          |
| 22                 | 0.093" x 36" Rod NILO TIG Wire                                           | 50    | 220          |

|                  |                                  |                                    |
|------------------|----------------------------------|------------------------------------|
| BILL<br>FREIGHT: | <input type="checkbox"/> Prepaid | <input type="checkbox"/> 3rd Party |
|                  | <input type="checkbox"/> Collect | <input type="checkbox"/> C.O.D.    |

|              |  |
|--------------|--|
| THIRD PARTY: |  |
|--------------|--|

NOTE: Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$\_\_\_\_\_ per \_\_\_\_\_.

Received: Subject to individually determined rates or contacts that have been agreed upon in writing between the carrier and the shipper, if applicable otherwise to the rates, classifications and rules that have been established by the carrier and are available to the shipper on request. The property described above, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as shown above, which said carrier agrees to carry to destination, if on it's route, or otherwise deliver to another carrier on the route to destination. Every service to be performed hereunder shall be subject to all Bill of Lading terms and conditions in the governing classification on the date of the shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Shipped From: Re-Steel Supply Company

Carrier:

Date: 10/13/2025

Shipped To: Makina Freze Kalip

Driver Print Name:

Driver Signature:

Receiving Print Name:

Receiving  
Signature:



# Material Test Reports

PO BOX 6797 • DENVER CO. 80206 • Re-Steel Supply Company – Specialty Metals Division

|                  |                       |
|------------------|-----------------------|
| <b>Customer:</b> | Makina Freze Kalip    |
| <b>Order No:</b> | P.O. # P20 - 45024614 |

|                       |             |
|-----------------------|-------------|
| <b>Date:</b>          | 10/13/2025  |
| <b>Work Order No:</b> | WO-00007840 |

| Quantity per Heat Number |                       |              |
|--------------------------|-----------------------|--------------|
| Heat Number              | Qty (per Heat Number) | Weight       |
| RM985                    | 33                    | 990          |
| 64555                    | 22                    | 220          |
|                          |                       | <b>1,210</b> |

| Chemical Composition (wt%): |                  |                               |                  |                                  |                  |                  |               |
|-----------------------------|------------------|-------------------------------|------------------|----------------------------------|------------------|------------------|---------------|
| Product                     |                  | Melt Heat / country of origin |                  | Coefficient of Thermal Expansion |                  | Specification(s) |               |
|                             |                  | RM985 // USA                  |                  | N/A                              |                  | N/A              |               |
| <b>Carbon</b>               | <b>Manganese</b> | <b>Phosphorus</b>             | <b>Sulfur</b>    | <b>Silicon</b>                   | <b>Nickel</b>    | <b>Chromium</b>  | <b>Copper</b> |
| 0.24                        | 0.45             | 0.003                         | 0.001            | 0.06                             | 36.02            | 0.04             | 0.03          |
| <b>Aluminum</b>             | <b>Titanium</b>  | <b>Cobalt</b>                 | <b>Zirconium</b> | <b>Selenium</b>                  | <b>Magnesium</b> | <b>Iron</b>      |               |
| 0.04                        | 0.26             | N/A                           | N/A              | N/A                              | N/A              | 61.4             |               |

| Chemical Composition (wt%): |                  |                               |                  |                                  |                  |                  |               |
|-----------------------------|------------------|-------------------------------|------------------|----------------------------------|------------------|------------------|---------------|
| Product                     |                  | Melt Heat / country of origin |                  | Coefficient of Thermal Expansion |                  | Specification(s) |               |
|                             |                  | 64555 // USA                  |                  | N/A                              |                  | N/A              |               |
| <b>Carbon</b>               | <b>Manganese</b> | <b>Phosphorus</b>             | <b>Sulfur</b>    | <b>Silicon</b>                   | <b>Nickel</b>    | <b>Chromium</b>  | <b>Copper</b> |
| 0.25                        | 0.45             | 0.003                         | 0.001            | 0.1                              | 36.01            | 0.01             | 0.01          |
| <b>Aluminum</b>             | <b>Titanium</b>  | <b>Cobalt</b>                 | <b>Zirconium</b> | <b>Selenium</b>                  | <b>Magnesium</b> | <b>Iron</b>      |               |
| 0.02                        | 0.22             | N/A                           | N/A              | N/A                              | N/A              | 61.5             |               |

Note: "N/A" in any field indicates that the data was not available in the documentation furnished to us or the following applies:

ZR : 0.10% Max based on statistical data and certification of materials supplier

MG : 0.002% Max guaranteed by materials supplier based on historical data level not reached for the past 10 years

This material complies with DFARS requirements of subsection 225.872.1. (August 2023)

We hereby certify that the material above is in accordance with the purchase order and specification requirements. The chemical analysis and/or physical tests shown were determined by standard methods and are correct as contained in the records of the company and are a true copy of the data furnished to us.