

**IPP Solutions, LLC**

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**COMMERCIAL INVOICE****\*\*\*HS CODE: 8413810040 - PUMPS FOR LIQUIDS, NESOI\*\*\*****INVOICE**

<b>BILL TO</b>	<b>SHIP TO</b>	<b>SHIP VIA</b>	<b>FOB</b>	<b>INVOICE</b>	2026-138
Taein Lee	Taein Lee			<b>DATE</b>	03/24/2026
Highcoatic Co., LTD	Highcoatic Co., LTD			<b>TERMS</b>	Due on receipt
108 Munhawa-ro	108 Munhawa-ro			<b>DUE DATE</b>	03/24/2026
Idong-eup	Idong-eup				
Yongin-si, Gyeonggi-do	Yongin-si, Gyeonggi-do				
South Korea	South Korea				

SKU	ACTIVITY	DESCRIPTION	QTY	RATE	AMOUNT
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20815	PipeCast Rigid PartA	PipeCast Rigid PartA	10	887.07	8,870.70
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**DESCRIPTION:**  
 PipeCast Rigid is a 1:1, fast-set, spray applied two-component structural polyurethane coating, highlighted by its high tensile strength and flexural modulus. When properly applied, this unfilled coating should last after the substrate deteriorates. Ideal cure temperature is 75°F for 24 hours. For further details contact your IPP Solutions Representative.

**APPLICATION RECOMMENDATIONS:**

- PipeCast Rigid adheres extremely well to prepared concrete.
- PipeCast Rigid should be applied through a two component, heated, high pressure proportioning unit (1A:1B) capable of dynamic spray pressures of 2000 psi. Reactor heat should be set at 160°F for A and B sides along with the hose.
- At least 4" - 8" static mix nozzle must be used.
- Material must achieve a uniform temperature between 120°F to 160°F before spraying.
- Material must be agitated or stirred constantly or every ten minutes (depending on if you have added an internal agitator or not to the material cannisters).

Sell by 5 Gallon

20816	PipeCast Rigid Part B	PipeCast Rigid Part B	10	887.07	8,870.70
		<p>DESCRIPTION:  PipeCast Rigid is a 1:1, fast-set, spray applied two-component structural polyurethane coating, highlighted by its high tensile strength and flexural modulus. When properly applied, this unfilled coating should last after the substrate deteriorates. Ideal cure temperature is 75°F for 24 hours. For further details contact your IPP Solutions Representative.</p> <p>APPLICATION RECOMMENDATIONS:  • PipeCast Rigid adheres extremely well to prepared concrete.  • PipeCast Rigid should be applied through a two component, heated, high pressure proportioning unit (1A:1B) capable of dynamic spray pressures of 2000 psi. Reactor heat should be set at 160°F for A and B sides along with the hose.  • At least 4" - 8" static mix nozzle must be used.  • Material must achieve a uniform temperature between 120°F to 160°F before spraying.  • Material must be agitated or stirred constantly or every ten minutes (depending on if you have added an internal agitator or not to the material cannisters).  Sell by 5 Gallon</p>			
20803	Ultra Flush Cleaner.	Ultra Flush Cleaner	2	296.48	592.96
20011	PipeCaster Spray Maxi .	PipeCaster Spray Maxi	2	642.98	1,285.96
20012	PipeCaster Spray Mini.	PipeCaster Spray Mini	2	452.47	904.94
20013	PipeCaster Spray Mini Black Delrin, Spray Cup.	PipeCaster Spray Mini Black Delrin, Spray Cup	2	44.57	89.14
20014	PipeCaster Spray Maxi Black Delrin Spray Cup	PipeCaster Spray Maxi Black Delrin Spray Cup	2	59.06	118.12
22001	Spray Maxi Skid 12"	Spray Maxi Skid 12" (pipe size 318mm)	1	428.65	428.65
20021	Spray Mini Skid 6 in	Spray Mini Skid 6" (pipe size 125mm)	1	369.12	369.12
20307	Nylon hose ID 9mm OD 12mm Unit price in feet.	Nylon hose ID 9mm OD 12mm Unit price in feet	30	3.82	114.60
20101	1/4" Element Static Mixer - Epoxy Mixing Nozzle with SteppedOutlet - Bayonet Attachment for 50cc Ad	1/4" Element Static Mixer - Epoxy Mixing Nozzle with SteppedOutlet - Bayonet Attachment for 50cc Adhesive Cartridge - Disposable Mix Tips	50	4.17	208.50
20096	Y Shape Push Fittings, 12mm (1/2") OD Push to	Y Shape Push Fittings, 12mm (1/2") OD Push to Connect Quick Fitting, Air line Push Lock	25	5.42	135.50

All sales and estimates are governed by our "Sales Terms" which you will find on our website at [www.ipp solutions.com/salesterms](http://www.ipp solutions.com/salesterms).

	Connect Quick Fitting, Air line Push Lock Tube Fitting	Tube Fitting Splitter			
20084	Plastic Push to Connect Tube Fitting, Reducing Union Straight, 12mm Tube OD x 10mm Tube OD	Plastic Push to Connect Tube Fitting, Reducing Union Straight, 12mm Tube OD x 10mm Tube OD	12	3.57	42.84
20074	Nylon Tubing 100ft, Shore R 121, 8mm ID, 10mm OD	Nylon Tubing 100ft, Shore R: 121, 8mm Inside Diameter, 10mm Outside Diameter	5	2.53	12.65
22106	One Way Air Check Valve 10mm (stainless steel with black ends)	One Way Air Check Valve 10mm (stainless steel with black ends)	12	42.53	510.36

We appreciate your business.

Accounts not paid within terms are subject to a 1.5% monthly finance charge.

SUBTOTAL	22,554.74
DISCOUNT 10%	-2,255.47
TAX	0.00
TOTAL	20,299.27
BALANCE DUE	<b>\$20,299.27</b>