

INVOICE # 060526
PURCHASE ORDER # 060526
DATE Wednesday, May 6, 2026

Shipping Terms: NLR / EAR99

COMMERCIAL INVOICE



Consignor Integrated Global Services, Inc.
7600 Whitepine Road
North Chesterfield, VA 23237
United States of America
Contact James Phillips
james.phillips@integratedglobal.com

Consignee: IGS Africa (Pty) Ltd
9 Telford St.,
Industria,
Johannesburg, South Africa 2093

Attn: Teresa Huysamen
T: +27 11 474 2447
E: teresa.huysamen@integratedglobal.com

Inco terms DDU Seller's Works Richmond, Virginia

VAT Number 4070234267

ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	SCHEDULE B	NET WEIGHT KG	TOTAL NET WEIGHT KG	Cost Per Unit	Total Cost
1	C0003	Respirator Filters - 50/pk per box	7	bx	U.S.A.	9019.20.0000	1.22	8.54	\$ 319.50	\$ 2,236.50
2	C0049	Leather Gloves - Large	100	ea	India	4203.29.0000	0.16	16.00	\$ 5.69	\$ 569.00
3	HK001	R6 Bearing	10	ea	Japan	8515.90.2000	0.03	0.30	\$ 1.25	\$ 12.50
4	HK002	Carbon Keyway - 1/16"	18	ea	U.S.A.	8515.90.2000	0.01	0.18	\$ 1.85	\$ 33.30
5	HK003	Carbon Keyway - 1/8"	18	ea	U.S.A.	8515.90.2000	0.01	0.18	\$ 0.75	\$ 13.50
6	HK004	Tensioner Cam Arm	18	ea	U.S.A.	8515.90.2000	0.03	0.54	\$ 20.23	\$ 364.14
7	HK005	Tensioner Rod End	18	ea	U.S.A.	8515.90.2000	0.02	0.36	\$ 7.32	\$ 131.76
8	HK006	Small Spring --- 5/pk	15	pk	U.S.A.	8515.90.2000	0.06	0.90	\$ 0.80	\$ 12.00
9	HK007	Large Spring - 1/2" --- 6/pk	15	pk	U.S.A.	8515.90.2000	0.05	0.75	\$ 3.01	\$ 45.15
10	HK009	Frame Bolts - 1/4-20 - 3/4 --- 10/pk	3	pk	Taiwan	8515.90.2000	0.90	2.70	\$ 0.41	\$ 1.23
11	HK010	Trigger Box Bolt - 1/4-20 - 1/2" --- 10/pk	3	pk	Taiwan	8515.90.2000	0.85	2.55	\$ 0.09	\$ 0.27
12	HK013	Retaining Ring Tool	5	ea	U.S.A.	8203.20.5000	0.11	0.55	\$ 17.84	\$ 89.20
13	HK014	Motor Mount End Bolt - 8-32 --- 10/pk	3	pk	Taiwan	8515.90.2000	0.12	0.36	\$ 0.16	\$ 0.48
14	HK015	Motor Bolt - M4 x 16 --- 10/pk	3	pk	Taiwan	8515.90.2000	0.09	0.27	\$ 0.14	\$ 0.42
15	HK016	Cam Arm Screw - 8-32 x 7/8" --- 10/pk	3	pk	Taiwan	8515.90.2000	0.43	1.29	\$ 0.05	\$ 0.15
16	HK017	Lock-Nut w/Nylon Insert - 8-32 --- 10/pk	3	pk	Taiwan	8515.90.2000	0.34	1.02	\$ 0.06	\$ 0.18
17	HK018	Spacer Shaft Washer --- 10/pk	3	pk	U.S.A.	8515.90.2000	0.15	0.45	\$ 0.60	\$ 1.80
18	HK019	Torch Set Screw Locking - 1/4-20 - 5/8 --- 10/pk	3	pk	U.S.A.	8515.90.2000	0.33	0.99	\$ 0.17	\$ 0.51
19	HK020	Disk --- 6/pk	5	pk	U.S.A.	8515.90.2000	0.15	0.75	\$ 18.05	\$ 90.25
20	HK021	Hub --- 4/pk	8	pk	U.S.A.	8515.90.2000	0.10	0.80	\$ 35.34	\$ 282.72
21	HK022	Quick Connector for Arm	18	ea	U.S.A.	8515.90.2000	0.09	1.62	\$ 5.71	\$ 102.78
22	HK023	Front Wire Guide for Arm	18	ea	U.S.A.	8515.90.2000	0.09	1.62	\$ 20.00	\$ 360.00
23	HK024	Rear Wire Guide for Arm	18	ea	U.S.A.	8515.90.2000	0.08	1.44	\$ 20.00	\$ 360.00
24	HK025	Hinge Pin	5	ea	U.S.A.	8515.90.2000	0.03	0.15	\$ 1.10	\$ 5.50
25	HK026.1	White Plastic Washer --- 6/pk	8	pk	U.S.A.	8515.90.2000	0.02	0.16	\$ 1.50	\$ 12.00
26	HK030	Knurled Roller	15	ea	U.S.A.	8515.90.2000	0.02	0.30	\$ 30.00	\$ 450.00
27	HK031	V-Groove Roller	15	ea	U.S.A.	8515.90.2000	0.02	0.30	\$ 30.00	\$ 450.00
28	HK032	Wire Wheel Insert	15	ea	U.S.A.	8515.90.2000	0.02	0.30	\$ 32.00	\$ 480.00
29	HK033	Drive Shaft	10	ea	U.S.A.	8515.90.2000	0.13	1.30	\$ 71.00	\$ 710.00
30	HK034	Idler Shaft	10	ea	U.S.A.	8515.90.2000	0.65	6.50	\$ 47.00	\$ 470.00
31	HK036	Lug Bolt - 5/16" x 1/2" --- 10/pk	3	pk	Taiwan	8515.90.2000	0.22	0.66	\$ 0.09	\$ 0.27
32	HK037	Air Inlet Adaptor	10	ea	U.S.A.	8515.90.2000	0.01	0.10	\$ 7.00	\$ 70.00
33	HK040	Aluminum Arm	10	ea	U.S.A.	8515.90.2000	0.02	0.20	\$ 89.00	\$ 890.00
34	HK041	Torch Head	5	ea	U.S.A.	8515.90.2000	0.05	0.25	\$ 171.00	\$ 855.00
35	HK042	Arc Shield	18	ea	Taiwan	8515.90.2000	0.03	0.54	\$ 5.78	\$ 104.04
36	HK047	Whip Tweeco - Male --- 2 PK	5	pk	Mexico	8515.90.2000	0.30	1.50	\$ 22.30	\$ 111.50
37	HK048	Lead Tweeco - Female --- 2 PK	5	pk	Mexico	8515.90.2000	0.15	0.75	\$ 18.98	\$ 94.90

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ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	SCHEDULE B	NET WEIGHT KG	TOTAL NET WEIGHT KG	Cost Per Unit	Total Cost
38	HK049	Lead Tweeco - Male --- 2 PK	8	pk	Mexico	8515.90.2000	0.03	0.24	\$ 29.81	\$ 238.48
39	HK050	Lower Block	5	ea	U.S.A.	8515.90.2000	0.20	1.00	\$ 265.00	\$ 1,325.00
40	HK051	Upper Block	5	ea	U.S.A.	8515.90.2000	0.20	1.00	\$ 140.00	\$ 700.00
41	HK052	Trigger Box	10	ea	U.S.A.	8515.90.2000	0.12	1.20	\$ 26.41	\$ 264.10
42	HK053	Jippo	8	ea	U.S.A.	8515.90.2000	0.45	3.60	\$ 120.15	\$ 961.20
43	HK054	Lincoln Tweeco Adaptor	5	ea	India	8515.90.2000	0.20	1.00	\$ 24.45	\$ 122.25
44	HK055	Torch Handle	5	ea	U.S.A.	8515.90.2000	0.45	2.25	\$ 189.00	\$ 945.00
45	HK056	Air Block	2	ea	U.S.A.	8515.90.2000	0.20	0.40	\$ 315.00	\$ 630.00
46	HK058	Torch Sleeve	5	ea	U.S.A.	8515.90.2000	0.15	0.75	\$ 53.00	\$ 265.00
47	HK063	Fuse - 4A Slo Blow 5/pk	4	pk	China	8515.90.2000	0.20	0.80	\$ 2.07	\$ 8.28
48	HK064	Trigger	10	ea	U.S.A.	8515.90.2000	0.04	0.40	\$ 6.55	\$ 65.50
49	HK065	Resetable Fuse - 3A	10	ea	China	8515.90.2000	0.20	2.00	\$ 6.88	\$ 68.80
50	HK066	Air Pressure Switch	10	ea	Germany	8515.90.2000	0.05	0.50	\$ 32.30	\$ 323.00
51	HK067	Wall Through Connector --- 4/pk	10	pk	U.S.A.	8515.90.2000	0.04	0.40	\$ 13.88	\$ 138.80
52	HK069	Tip Screw --- 10/pk	3	pk	U.S.A.	8515.90.2000	0.05	0.15	\$ 0.05	\$ 0.15
53	HK070	Tip Wrench	10	ea	U.S.A.	8204.11.0060	0.20	2.00	\$ 3.52	\$ 35.20
54	HK073	Torch to Gear Insulator	18	ea	U.S.A.	8515.90.2000	0.13	2.34	\$ 18.50	\$ 333.00
55	HK074	Aluminum Arm Pin	20	ea	U.S.A.	8515.90.2000	0.01	0.20	\$ 4.15	\$ 83.00
56	HK075	Torch Head to Air Block Nipple	18	ea	U.S.A.	8515.90.2000	0.03	0.54	\$ 7.00	\$ 126.00
57	HK076	Hub Pin --- 10/pk	2	pk	U.S.A.	8515.90.2000	0.10	0.20	\$ 1.17	\$ 2.34
58	HK077	Torch 5 Pin Plug	5	ea	Mexico	8515.90.2000	0.05	0.25	\$ 36.50	\$ 182.50
59	HK078	HVAS Lead Socket	5	ea	Mexico	8515.90.2000	0.10	0.50	\$ 16.72	\$ 83.60
60	HK079	Torch 5 Pin Socket	10	ea	Mexico	8515.90.2000	0.10	1.00	\$ 51.21	\$ 512.10
61	HK080	Jippo 2-Pin Plug	10	ea	Mexico	8515.90.2000	0.10	1.00	\$ 14.50	\$ 145.00
62	HK081	Air Block Socket	10	ea	Mexico	8515.90.2000	0.23	2.30	\$ 25.78	\$ 257.80
63	HK082	Air Block Plug	11	ea	Mexico	8515.90.2000	0.26	2.86	\$ 18.59	\$ 204.49
64	HK085	Whip to Torch Barbed Nipple	15	ea	U.S.A.	8515.90.2000	0.03	0.45	\$ 7.04	\$ 105.60
65	HK086	Whip to Air Block Barbed Nipple	15	ea	U.S.A.	8515.90.2000	0.02	0.30	\$ 8.00	\$ 120.00
66	HK087	Leads Barbed	18	ea	U.S.A.	8515.90.2000	0.04	0.72	\$ 6.25	\$ 112.50
67	HK089	Air Block Nipple	18	ea	U.S.A.	8515.90.2000	0.04	0.72	\$ 6.68	\$ 120.24

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ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	SCHEDULE B	NET WEIGHT	TOTAL NET WEIGHT		Cost Per Unit	Total Cost
							KG	KG			
68	HK090	Strain Relief for Air Block	18	ea	U.S.A.	8515.90.2000	0.10	1.80		\$ 19.00	\$ 342.00
69	HK091	Motor for Welding Machine	2	ea	Switzerland	8515.90.2000	0.20	0.40		\$ 751.50	\$ 1,503.00

VALUE \$ 19,734.98


James Phillips
Warehouse Logistics Manager

Country of Ultimate Destination: South Africa

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first Export Clearance Requirements and Authorities Part 758-page 10 Export Administration Regulations Bureau of Industry and Security November 17, 2023 obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

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ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	NET WEIGHT KG	TOTAL NET WEIGHT KG
1	C0003	Respirator Filters - 50/pk per box	7	bx	U.S.A.	1.22	8.54
2	C0049	Leather Gloves - Large	100	ea	India	0.16	16.00
3	HK001	R6 Bearing	10	ea	Japan	0.03	0.30
4	HK002	Carbon Keyway - 1/16"	18	ea	U.S.A.	0.01	0.18
5	HK003	Carbon Keyway - 1/8"	18	ea	U.S.A.	0.01	0.18
6	HK004	Tensioner Cam Arm	18	ea	U.S.A.	0.03	0.54
7	HK005	Tensioner Rod End	18	ea	U.S.A.	0.02	0.36
8	HK006	Small Spring --- 5/pk	15	pk	U.S.A.	0.06	0.90
9	HK007	Large Spring - 1/2" --- 6/pk	15	pk	U.S.A.	0.05	0.75
10	HK009	Frame Bolts - 1/4-20 - 3/4 --- 10/pk	3	pk	Taiwan	0.90	2.70
11	HK010	Trigger Box Bolt - 1/4-20 - 1/2" --- 10/pk	3	pk	Taiwan	0.85	2.55
12	HK013	Retaining Ring Tool	5	ea	U.S.A.	0.11	0.55
13	HK014	Motor Mount End Bolt - 8-32 --- 10/pk	3	pk	Taiwan	0.12	0.36
14	HK015	Motor Bolt - M4 x 16 --- 10/pk	3	pk	Taiwan	0.09	0.27
15	HK016	Cam Arm Screw - 8-32 x 7/8" --- 10/pk	3	pk	Taiwan	0.43	1.29
16	HK017	Lock-Nut w/Nylon Insert - 8-32 --- 10/pk	3	pk	Taiwan	0.34	1.02
17	HK018	Spacer Shaft Washer --- 10/pk	3	pk	U.S.A.	0.15	0.45
18	HK019	Torch Set Screw Locking - 1/4-20 - 5/8 --- 10/pk	3	pk	U.S.A.	0.33	0.99
19	HK020	Disk --- 6/pk	5	pk	U.S.A.	0.15	0.75
20	HK021	Hub --- 4/pk	8	pk	U.S.A.	0.10	0.80
21	HK022	Quick Connector for Arm	18	ea	U.S.A.	0.09	1.62
22	HK023	Front Wire Guide for Arm	18	ea	U.S.A.	0.09	1.62
23	HK024	Rear Wire Guide for Arm	18	ea	U.S.A.	0.08	1.44
24	HK025	Hinge Pin	5	ea	U.S.A.	0.03	0.15
25	HK026.1	White Plastic Washer --- 6/pk	8	pk	U.S.A.	0.02	0.16
26	HK030	Knurled Roller	15	ea	U.S.A.	0.02	0.30
27	HK031	V-Groove Roller	15	ea	U.S.A.	0.02	0.30
28	HK032	Wire Wheel Insert	15	ea	U.S.A.	0.02	0.30
29	HK033	Drive Shaft	10	ea	U.S.A.	0.13	1.30
30	HK034	Idler Shaft	10	ea	U.S.A.	0.65	6.50
31	HK036	Lug Bolt - 5/16" x 1/2" --- 10/pk	3	pk	Taiwan	0.22	0.66
32	HK037	Air Inlet Adaptor	10	ea	U.S.A.	0.01	0.10

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ITEM	PART NUMBER	DESCRIPTION	QTY	UOM	COUNTRY OF ORIGIN	NET WEIGHT KG	TOTAL NET WEIGHT KG
33	HK040	Aluminum Arm	10	ea	U.S.A.	0.02	0.20
34	HK041	Torch Head	5	ea	U.S.A.	0.05	0.25
35	HK042	Arc Shield	18	ea	Taiwan	0.03	0.54
36	HK047	Whip Tweeco - Male --- 2 PK	5	pk	Mexico	0.30	1.50
37	HK048	Lead Tweeco - Female --- 2 PK	5	pk	Mexico	0.15	0.75
38	HK049	Lead Tweeco - Male --- 2 PK	8	pk	Mexico	0.03	0.24
39	HK050	Lower Block	5	ea	U.S.A.	0.20	1.00
40	HK051	Upper Block	5	ea	U.S.A.	0.20	1.00
41	HK052	Trigger Box	10	ea	U.S.A.	0.12	1.20
42	HK053	Jippo	8	ea	U.S.A.	0.45	3.60
43	HK054	Lincoln Tweeco Adaptor	5	ea	India	0.20	1.00
44	HK055	Torch Handle	5	ea	U.S.A.	0.45	2.25
45	HK056	Air Block	2	ea	U.S.A.	0.20	0.40
46	HK058	Torch Sleeve	5	ea	U.S.A.	0.15	0.75
47	HK063	Fuse - 4A Slo Blow 5/pk	4	pk	China	0.20	0.80
48	HK064	Trigger	10	ea	U.S.A.	0.04	0.40
49	HK065	Resetable Fuse - 3A	10	ea	China	0.20	2.00
50	HK066	Air Pressure Switch	10	ea	Germany	0.05	0.50
51	HK067	Wall Through Connector --- 4/pk	10	pk	U.S.A.	0.04	0.40
52	HK069	Tip Screw --- 10/pk	3	pk	U.S.A.	0.05	0.15
53	HK070	Tip Wrench	10	ea	U.S.A.	0.20	2.00
54	HK073	Torch to Gear Insulator	18	ea	U.S.A.	0.13	2.34
55	HK074	Aluminum Arm Pin	20	ea	U.S.A.	0.01	0.20
56	HK075	Torch Head to Air Block Nipple	18	ea	U.S.A.	0.03	0.54
57	HK076	Hub Pin --- 10/pk	2	pk	U.S.A.	0.10	0.20
58	HK077	Torch 5 Pin Plug	5	ea	Mexico	0.05	0.25
59	HK078	HVAS Lead Socket	5	ea	Mexico	0.10	0.50
60	HK079	Torch 5 Pin Socket	10	ea	Mexico	0.10	1.00
61	HK080	Jippo 2-Pin Plug	10	ea	Mexico	0.10	1.00
62	HK081	Air Block Socket	10	ea	Mexico	0.23	2.30
63	HK082	Air Block Plug	11	ea	Mexico	0.26	2.86
64	HK085	Whip to Torch Barbed Nipple	15	ea	U.S.A.	0.03	0.45

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65	HK086	Whip to Air Block Barbed Nipple	15	ea	U.S.A.	0.02	0.30
66	HK087	Leads Barbed	18	ea	U.S.A.	0.04	0.72
67	HK089	Air Block Nipple	18	ea	U.S.A.	0.04	0.72
68	HK090	Strain Relief for Air Block	18	ea	U.S.A.	0.10	1.80
69	HK091	Motor for Welding Machine	2	ea	Switzerland	0.20	0.40

NET WEIGHT 90.44 kgs

1 Crate, 142.42 kgs., 122x122x61 cm.

GROSS WEIGHT 142.42 kgs