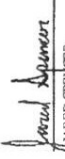


CLIFFS		Metallurgical Test Report Cleveland-Cliffs Coshocton Works 17400 State Route 16 Coshocton, OH 43812 U.S.A.		Page 1	
CUSTOMER		SHIP TO		MILL ORDER NO. 272187-1504	
				PART NO.	
				PROCESSOR ORDER NO. 43-177065	
				BUYERS ORDER NO. 43-177065	
				ALT PART NO.	
				ENGLISH UNITS --PRODUCT-- METRIC UNITS	
				36.0000 X 120.0000	
LIFT ID	PIECE	HEAT	PARENT LIFT ID	NET WEIGHT	OUTSIDE PROCESSOR ID
518353-14-001	63	7551871	518353-14	1,918 LBS. 870 KG.	LP62810001
518353-14-002	63	7551871	518353-14	1,916 LBS. 869 KG.	LP62810002
518353-14-003	63	7551871	518353-14	1,918 LBS. 870 KG.	LP62810003
518353-14-004	63	7551871	518353-14	1,920 LBS. 871 KG.	LP62810004
518353-14-005	16	7551871	518353-14	484 LBS. 220 KG.	LP62810005
TOTAL LIFTS	TOTAL PIECES			TOTAL NET WEIGHT	
5	268			8,156 LBS. 3,700 KG.	
L=Ladle Analysis of Heat P=Product Analysis of Parent Coil					
CHEMICAL ANALYSIS					
ID (wt. %)	C	MN	P	S	SI
* L 7551871	.07	.50	.024	.0002	.44
				16.78	7.30
				1.08	
OMI Job#: 79669					
Sold To: WPAK and					
P.O.#: 541 JAOE 47963					
Size/Qty: .025 X 36 X 20					
Item: 204 HT#: 7551871					
					
*** CONTINUED ON NEXT PAGE ***					

		Metallurgical Test Report Cleveland-Cliffs Coshocton Works 17400 State Route 16 Coshocton, OH 43812 U.S.A.		Page 2					
CUSTOMER		SHIP TO		Certificate No. CSW-2026-8299882-272187-1504-01 Load No. 8299882 Srn No. 8299882					
ISSUE /SHIP DATE: 05/14/2026		MILL ORDER NO. 272187-1504		PROCESSOR ORDER NO. 43-177065					
PRODUCING MILL: Cleveland-Cliffs Coshocton Works 17400 State Route 16 Coshocton, OH 43812 U.S.A.		PART NO. 31		ALT PART NO.					
REMARKS		.0250 NOM		ENGLISH UNITS --PRODUCT:-- METRIC UNITS 36.0000 X 120.0000					
THIS MATERIAL WAS MELTED, CAST AND MANUFACTURED IN THE U.S.A. (DFAKS 252.225. 7001,7008,7009 AND 7014 COMPLIANT). BALANCE OF CHEMICAL COMPOSITION NOT REPORTED IS IRON AND MINOR RESIDUAL ELEMENTS. NO INTENTIONAL ADDITIONS OF MERCURY OR MERCURY COMPOUNDS, RADIUM, ALPHA SOURCE, AND LOW MELTING ALLOYS OR ELEMENTS CAPABLE OF FORMING LOW MELTING ALLOYS WERE MADE THROUGHOUT THE PROCESSING OF THIS MATERIAL. COILED PRODUCTS CONTAIN NO WELDS THIS MATERIAL WAS SOLUTION HEAT TREATED TO TEMPERATURES CONFORMING TO AMS 5528 FOR AN APPROPRIATE TIME NECESSARY TO ACHIEVE MECHANICAL PROPERTY REQUIREMENTS MATERIAL SUPPLIED IN ACCORDANCE WITH EN 10204:2017 TYPE 3.1 Cleveland-Cliffs Coshocton Works laboratory is ISO 17025 accredited. Test results listed only relate to the product shown on this test report. Test report shall not be reproduced, except in full, without the written approval of the original testing laboratory. Conformance to the specification limits are based on simple acceptance that the results are within the limits (measurement uncertainty is not taken into account).									
PRODUCT DESCRIPTION									
CR SHT 17-7 PH(R) STAINLESS #2D FINISH COND A SLIT EDGE * AMS 5528K * MIL-S-25043C CANCELLED 5/9/1997 EX 3.2 WAIVE SOAK REQ; EX 3.6/3.6.1/5.3 PER CLIFFS/CUSTOMER AGREEMENT; EX 4.3.1 WAIVE SAMPLE SIZE; EX 4.4.1 SAMPLING PER ASTM E 59; EX 4.5.1/4.6.1 CLIFFS SAMPLING METH; EX 4.5.2 PREP PER ASTM E 8; EX 4.5.3 TEST PER ASTM A 370; EX 4.6.4 TEST PER ASTM E 18; EX 4.7.1 AMS 2371 3.3.5.3 .1 APPLIES * ASTM A 693-24 TYPE 631 (UNS S17700)									
PARENT LIFT ID	POS	DIR (L, T, D)	% ELONG	ELONG METHOD	ELONG GAUGE LENGTH	TENSILE STRENGTH (KSI)	Y.S. .2% OFFSET (KSI)	ROCKWELL HARDNESS Tail	ROCKWELL HARDNESS Front
518353-14	T	T	COND A 30.8	CALC	2 Inch	130,9000	51,5000	BW 86	BW 84
*** CONTINUED ON NEXT PAGE ***									

		Metallurgical Test Report Cleveland-Cliffs Coshocton Works 17400 State Route 16 Coshocton, OH 43812 U.S.A.				Page 3						
CUSTOMER		SHIP TO		MILL ORDER NO. 272187-1504 PART NO. 43-177065 PROCESSOR ORDER NO. 43-177065 BUYERS ORDER NO. 43-177065		Certificate No. CSW-2026-8299882-272187-1504-01 Load No. 8299882 Srn No. 8299882						
PARENT LIFT ID		POS	DIR (L, T, D)	COND	% ELONG	ELONG METHOD	ELONG GAUGE LENGTH	TENSILE STRENGTH (KSI)	Y.S. (KSI)	2% OFFSET (KSI)	ROCKWELL HARDNESS Tail	ROCKWELL HARDNESS Front
518353-14	T	T	T	TH 1050	6.2	CALC	2 Inch	189.1000	180.6600	C 44	C 43	
518353-14	T	T	T	RH 950	10.0	CALC	2 Inch	229.9400	212.7600	C 49	C 50	
PARENT LIFT ID		POS	DIR (L, T, D)	COND	% ELONG	BEND 180 IT						
518353-14	T	T	T	COND A PASS								
PARENT LIFT ID		POS	DIR (L, T, D)	COND	% ELONG	ELONG METHOD	ELONG GAUGE LENGTH	TENSILE STRENGTH (KSI) <td>Y.S. (KSI)<td>2% OFFSET (KSI)<td>ROCKWELL HARDNESS Tail<td>ROCKWELL HARDNESS Front</td></td></td></td>	Y.S. (KSI) <td>2% OFFSET (KSI)<td>ROCKWELL HARDNESS Tail<td>ROCKWELL HARDNESS Front</td></td></td>	2% OFFSET (KSI) <td>ROCKWELL HARDNESS Tail<td>ROCKWELL HARDNESS Front</td></td>	ROCKWELL HARDNESS Tail <td>ROCKWELL HARDNESS Front</td>	ROCKWELL HARDNESS Front
518353-14	F	T	T	COND A 30.1		CALC	2 Inch	130.1000	49.6000	BW 86	BW 84	
518353-14	F	T	T	TH 1050	8.4	CALC	2 Inch	190.5300	168.2400	C 44	C 43	
518353-14	F	T	T	RH 950	7.3	CALC	2 Inch	227.7600	214.4300	C 49	C 50	
PARENT LIFT ID		POS	DIR (L, T, D)	COND	% ELONG	BEND 180 IT						
518353-14	F	F		COND A PASS								

ENGLISH UNITS - PRODUCT: - METRIC UNITS 36.0000 X 120.0000	
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THIS CERTIFIED TEST REPORT HAS BEEN DELIVERED TO A CONSIGNEE OF MATERIAL PRODUCED BY CLEVELAND-CLIFFS STEEL CORPORATION TO AVOID THE POSSIBILITY OF ITS MISUSE ON DELIVERY OF THE REPORT TO A THIRD PARTY IT MUST BE RE-CERTIFIED BY AND UNDER THE NAME OF SUCH CONSIGNEE	SIGNED  DAVID SPENCER DATE 05/14/2025 TIME 14:22:17 QUALITY MANAGER
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THE CHEMICAL ANALYSIS AND PHYSICAL OR MECHANICAL TESTS REPORTED ABOVE ARE CORRECT AS CONTAINED IN THE RECORDS OF THE CORPORATION. Test results marked with an asterisk (*) were reported by a laboratory other than the certifying mill. ALL TESTING IS DONE IN ACCORDANCE WITH A.S.T.M. STANDARDS UNLESS OTHERWISE NOTED Cleveland-Cliffs Steel Corporation	MWQ#004 REV-4, 1/14 Program Version LX438B 1.21
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