

**SPECIAL METALS PACIFIC PTE LTD**

50 Raffles Place, #16-07 Singapore Land Tower, Singapore 048623

Tel: (65) 65323823

Email: SMPacific@specialmetals.com.sg

GST Reg No. 19-9606388-R

INVOICE

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INVOICE TO -

HOWMET AEROSPACE COMPONENTS
(SUZHOU) CO., LTD.
EXPORT PROCESSING ZONE B
SUZHOU INDUSTRIAL PARK SUZHOU
JIANGSU
100101
CHINA

DELIVER TO -

HOWMET AEROSPACE COMPONENTS
(SUZHOU) CO., LTD.
EXPORT PROCESSING ZONE B
SUZHOU INDUSTRIAL PARK SUZHOU
JIANGSU
100101
CHINA

Customer No. 27080		Our Order No. 707251		Advice Note No.	
Customer Order No. PO51766 - PWA LTA			Payment Terms Within 90 days due net		
Delivery Terms CIP HOWMET SUZHOU			Payment Due 10 Nov 2026		
ITEM	DESCRIPTION				AMOUNT
30	INCONEL ALLOY 625 HOT FIN FRG QUAL ROUND PEELED HOT FINISHED				\$ 127,417.22
Product Dimensions6 DIA IN x RANDOM LENGTH					
TolerancesDiameter :					
Quantity2,192.69 KG					
Price\$ 58.11 per KG					
Special Requirements / Shipping Marks					
*MATERIAL: 625					
*SIZE: 6" Dia. Round					
SPECIFICATIONS (Latest Rev):					
Mg (ppm) / S (%) >2.0 is required					
Mg/S ratio calculation at the final melt stage					
report Mg percent accurately					
SAE AMS 5666K CHEMISTRY WITH CAPABILITIES AFTER PROPER FORGING AND PROCESSING					
P&W PWA-S-5666 ISSUE 2016-11-08 CHEMISTRY WITH CAPABILITIES AFTER PROPER FORGING AND PROCESSING					
AS 9100 D					
P&W MCLM F-4 REV D					
P&W MCLM F-17 REV E					
CASES AND PACKING MATERIALS ARE NON-RETURNABLE EXCEPT BY ARRANGEMENT					

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ITEM	DESCRIPTION	AMOUNT
	P&W MCLM F-23 REV H P&W MCLM F-65 REV D P&W PWA 300 REV BV CPW-A-5666 CPW 100 REV T ASQR-01 REV 14 UTC member end use Perform macro and micro examination at Top, Middle and Bottom location, or three random locations, of each consumable ingot Perform ultrasonic inspection to evaluate material quality Approved mills: Special Metal RAW MATERIAL ORDER SPECIFICATIONS: 1) All Billets to be marked . Billet without necessary Heat# & material type marking will be refuse to receive. 2) Shipping tolerance is +/- 10% 3) Bar lengths listed as 120"/268" r/l and bar diameter tolerances noted as below. bar tolerance: +/- .250" 4) Condition of billet: Peeled 5) Material due on Supplier's dock OR into Supplier's stock program by want date on Purchase Order. 6) No partial shipments will be accepted unless authorized by Arconic Suzhou. 7) Any deviation from Purchase Order must be submitted in writing to Arconic Suzhou and approved by Arconic Suzhou prior to shipment. 8) Mill cert is required, and all Mill certs and record retention shall accord with customer specs requirement as above.	
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ITEM	DESCRIPTION	AMOUNT
	PAYMENT TERMS: BY T/T 90 DAYS NET THROUGH JPMORGAN CHASE BANK,N.A., SINGAPORE BRANCH, 88 MARKET STREET, 30TH FLOOR, CAPITASPRING, SINGAPORE 048948 A/C NO. 8830015479 (USD) SWIFTBIC- CHASSGSG DELIVERY TERMS: CIP HOWMET SUZHOU SHIPPING MARKS: Howmet Suzhou PO51766 via Shanghai China COUNTRY OF ORIGIN: USA SCH B 7505.12.0000 ECCN#EAR99 NLR BARS AND RODS OF NICKEL ALLOYS SMC REF# HOW 11835 2ND SHIP These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations. CASES AND PACKING MATERIALS ARE NON-RETURNABLE EXCEPT BY ARRANGEMENT	

Total Amount Due USD

\$ 127,417.22

BANK DETAILS: JPMorgan Chase Bank, N.A., Singapore Branch, 88 Market Street, 30th Floor, CapitaSpring, Singapore 048948
A/C No. 8830015479 (USD)
SWIFTBIC- CHASSGSG

Please send your remittance advices to: smpaccounts@specialmetals.com.sg



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Customer No. 27080		Our Order No. 707252		Advice Note No.	
Customer Order No. PO51767 - PWA LTA			Payment Terms Within 90 days due net		
Delivery Terms CIP HOWMET SUZHOU			Payment Due 12 Nov 2026		
ITEM	DESCRIPTION				AMOUNT
20	INCONEL ALLOY 625 HOT FIN FRG QUAL ROUND PEELED HOT FINISHED				\$ 201,028.55
Product Dimensions 8 DIA IN x RANDOM LENGTH					
Tolerances Diameter :					
Quantity 3,500.41 KG					
Price \$ 57.43 per KG					
Special Requirements / Shipping Marks					
*MATERIAL: 625					
*SIZE: 8" Dia. Round					
SPECIFICATIONS (Latest Rev):					
Mg (ppm) / S (%) >2.0 is required					
Mg/S ratio calculation at the final melt stage					
report Mg percent accurately					
SAE AMS 5666K CHEMISTRY WITH CAPABILITIES AFTER PROPER FORGING AND PROCESSING					
P&W PWA-S-5666 ISSUE 2016-11-08 CHEMISTRY WITH CAPABILITIES AFTER PROPER FORGING AND PROCESSING					
AS 9100 D					
P&W MCLM F-4 REV D					
P&W MCLM F-17 REV E					
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ITEM	DESCRIPTION	AMOUNT
	P&W MCLM F-23 REV H P&W MCLM F-65 REV D P&W PWA 300 REV BV CPW-A-5666 CPW 100 REV T ASQR-01 REV 14 UTC member end use Perform macro and micro examination at Top, Middle and Bottom location, or three random locations, of each consumable ingot Perform ultrasonic inspection to evaluate material quality Approved mills: Special Metal RAW MATERIAL ORDER SPECIFICATIONS: 1) All Billets to be marked . Billet without necessary Heat# & material type marking will be refuse to receive. 2) Shipping tolerance is +/- 10% 3) Bar lengths listed as 120"/268" r/l and bar diameter tolerances noted as below. bar tolerance: +/- .250" 4) Condition of billet: Peeled 5) Material due on Supplier's dock OR into Supplier's stock program by want date on Purchase Order. 6) No partial shipments will be accepted unless authorized by Arconic Suzhou. 7) Any deviation from Purchase Order must be submitted in writing to Arconic Suzhou and approved by Arconic Suzhou prior to shipment. 8) Mill cert is required, and all Mill certs and record retention shall accord with customer specs requirement as above.	
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	PAYMENT TERMS: BY T/T 90 DAYS NET THROUGH JPMORGAN CHASE BANK,N.A., SINGAPORE BRANCH, 88 MARKET STREET, 30TH FLOOR, CAPITASPRING, SINGAPORE 048948 A/C NO. 8830015479 (USD) SWIFTBIC- CHASSGSG DELIVERY TERMS: CIP HOWMET SUZHOU SHIPPING MARKS: Howmet Suzhou PO51767 via Shanghai China COUNTRY OF ORIGIN: USA SCH B 7505.12.0000 - BARS AND RODS OF NICKEL ALLOYS ECCN#EAR99 NLR SMC# HOW 11840 2ND SHIP These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.	

CASES AND PACKING MATERIALS ARE NON-RETURNABLE EXCEPT BY ARRANGEMENT

Total Amount Due USD**\$ 201,028.55**

BANK DETAILS: JPMorgan Chase Bank, N.A., Singapore Branch, 88 Market Street, 30th Floor, CapitaSpring, Singapore 048948

A/C No. 8830015479 (USD)

SWIFTBIC- CHASSGSG

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Customer No.	27080	Our Order No.	701310	Advice Note No.
Customer Order No.	PO50344 - PWA LTA		Payment Terms	Within 90 days due net
Delivery Terms	CIP HOWMET SUZHOU		Payment Due	10 Nov 2026
ITEM	DESCRIPTION			AMOUNT
10	INCONEL ALLOY 625 HOT FIN FRG QUAL ROUND PEELED HOT FINISHED			\$ 61,362.42
Product Dimensions6 DIA IN x RANDOM LENGTH				
TolerancesDiameter :				
Quantity1,055.97 KG				
Price\$ 58.11 per KG				
Special Requirements / Shipping Marks				
*MATERIAL: 625				
*SIZE: 6" Dia. Round				
*SPECIFICATIONS (Latest Rev):				
Mg (ppm) / S (%) >2.0 is required				
Mg/S ratio calculation at the final melt stage				
report Mg percent accurately				
AS9100 D				
ASQR-01 REV 14				
AMS 5666K CHEMISTRY WITH CAPABILITIES AFTER PROPER FORGING AND				
PROCESSING				
CPW 100 REV T				
PW F17 Rev E				
PW F4 Rev D				
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ITEM	DESCRIPTION	AMOUNT
	CPW-A-5666, UTC member end use Perform macro and micro examination at Top, Middle and Bottom location, or three random locations, of each consumable ingot Perform ultrasonic inspection to evaluate material quality Approved mills: Special Metal RAW MATERIAL ORDER SPECIFICATIONS: 1) All Billets to be marked . Billet without necessary Heat# & material type marking will be refuse to receive. 2) Shipping tolerance is +/- 10% 3) Bar lengths listed as 120"/268" r/l and bar diameter tolerances noted as below. bar tolerance: +/- .250" 4) Condition of billet: Peeled 5) Material due on Supplier's dock OR into Supplier's stock program by want date on Purchase Order. 6) No partial shipments will be accepted unless authorized by Arconic Suzhou. 7) Any deviation from Purchase Order must be submitted in writing to Arconic Suzhou and approved by Arconic Suzhou prior to shipment. 8) Mill cert is required, and all Mill certs and record retention shall accord with customer specs requirement as above.	
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ITEM	DESCRIPTION	AMOUNT
50	INCONEL ALLOY 625 HOT FIN FRG QUAL ROUND PEELED HOT FINISHED	\$ 34,450.51
	Product Dimensions 6 DIA IN x RANDOM LENGTH	
	Tolerances Diameter :	
	Quantity 592.85 KG	
	Price \$ 58.11 per KG	
	Special Requirements / Shipping Marks	
	*MATERIAL: 625	
	*SIZE: 6" Dia. Round	
	*SPECIFICATIONS (Latest Rev):	
	Mg (ppm) / S (%) >2.0 is required	
	Mg/S ratio calculation at the final melt stage	
	report Mg percent accurately	
	AS9100 D	
	ASQR-01 REV 14	
	AMS 5666K CHEMISTRY WITH CAPABILITIES AFTER PROPER FORGING AND PROCESSING	
	CPW 100 REV T	
	PW F17 Rev E	
	PW F4 Rev D	
	CPW-A-5666,	
	UTC member end use	
	Perform macro and micro examination at Top, Middle and Bottom	
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Total Amount Due USD**\$ 95,812.93**

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