



WORLD TRADE CENTER®
DENVER

CERTIFICATE OF ORIGIN

ORIGINAL



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Certificate Number : **DWTC-COO-56984-67b7963b563a7**

Date : February 20, 2025

Seller (Exporter) STOLLE MACHINERY Company, LLC 6949 South Potomac Street Centennial CO 80112 USA	Transport Type Vessel	Port of Loading Houston
	Destination Country Iraq	Destination Port Mersin Turkey
	Export Date 2025-03-01	Exporting Carrier MSC
	Import Permit Number *****	Bill of Lading / AWB MEDUOJ109810
Consignee Royal Can Making Company Nahyat Bazian - Kani Shaytan Sulaymaniyah - Kirkuk Highway Sulaymaniyah - 46001 Iraq	Owner or Agent *****	Forwarding Agent UTC Overseas
	Remarks Departure - 508E 01 Mar 2025 14:00 Consignor reference: C277389-471899	



Description (May include notes on Quantity, Item Number, Marks and Numbers, Kind of Packages.)	Weight	Country of Origin
Printing Machine Sub-assemblies H.S.Code: 8443.13.0000 Marks: 310598.1 & 310598.2	68987 Net: 59388	United States
Decorator Platform H.S.Code: 8443.91.3000 Marks: 222256368	1082 Net: 1082	United States
CAN SIZE CHANGE PARTS, 202 x 250ml H.S.Code: 8443.91.3000 Marks: 222336154	1555 Net: 1207	United States
ASSY, ACCESSORIES, 36MRT-8CLR DECORATOR H.S.Code: 8443.91.3000 Marks: A310598	2319 Net: 1849	United States
ASSY, COMPLETE 204 TRIM HEAD H.S.Code: 8443.91.3000 Marks: AT108800	28 Net: 27	United States
DEVICE, RUN IN, ROYAL CAN H.S.Code: 8443.91.3000 Marks: AT9006	783 Net: 599	United States
=====end of products=====	=====	=====

Name of Authorized Trade Association



Authorized Signature **Sandi Moilanen**

The Applicant (or the Applicant on behalf of the Consignor), by utilizing this document, certifies that:
- The above mentioned goods originate in the country(ies) specified above and comply with the rules of origin applicable in the country(ies) to those goods.
- The information in this certificate and in any documents provided to the World Trade Center Denver ("WTCD") is accurate, true and complete.
- The Applicant undertakes to advise WTCD and any other person(s) to whom the applicant provides this Certificate (or to whom the Certificate is provided to with the knowledge of the Applicant) promptly in writing of any inaccuracy, omission or change in such information, or in the origin of goods.
- The Applicant will maintain, and present upon request, such documentation as is necessary to verify the truth, accuracy and completeness of this certificate and accompanying documents.
- In consideration for the WTCD's issuance of this Certificate, the Applicant agrees to release, discharge and hold harmless WTCD from any liability in connection with the issuance of this certificate and to indemnify WTCD in respect of any costs and/or claims made against LAACC in connection herewith.
The Applicant is authorized to give the undertakings set out herein.

Sandi Moilanen

COMMERCIAL INVOICE



Stolle Machinery Company
6949 South Potomac Street
Centennial, CO 80112
Tel: +1 303-708-9044

Order Number
C277389
Customer Number
833

Invoice Number
C277389-471899
Invoice Date
2/19/2025

Our Reference
Decorator 310598.1 & 310598.2
D10095

Purchase Order Number
SMC-RCMC-2024101

Shippers EIN
80-02947127

Delivery Address	Bill To:	Shipper Address
ROYAL CAN MAKING COMPANY NAHYAT BAZIAN - KANI SHAYTAN SULAMANIYAH - KIRKUK HIGHWAY IRAQ SULAYMANIYAH - 46001	ROYAL CAN MAKING COMPANY NAHYAT BAZIAN - KANI SHAYTAN SULAMANIYAH - KIRKUK HIGHWAY IRAQ SULAYMANIYAH - 46001	STOLLE MACHINERY CO 6949 S. POTOMAC STREET CENTENNIAL, CO. 80112 USA

Terms of Delivery
FCA Centennial, CO Plant Incoterms
Terms of Payment
Standard Customer Terms

POS	Part Number	Part Description	Schedule B	Country of Origin	Qty	Unit	Unit Price	Price Total
44.1	310598.1	CONCORD 36MRT-8CLR DECORATOR, ROYAL CAN/SULAYMANIYAH L3 #1	8443.13.0000	United States	1	EA	\$ 909,262.00	\$ 909,262.00
45.1	310598.2	CONCORD 36MRT-8CLR DECORATOR, ROYAL CAN/SULAYMANIYAH L3 #2	8443.13.0000	United States	1	EA	\$ 909,262.00	\$ 909,262.00
46.1	222256368	ASSEMBLY, DECO PLATFORM 8CLR	8443.91.3000	United States	2	EA	\$ 13,646.00	\$ 27,292.00
47.1	222336154	CHANGE PARTS, ROYAL CAN/SULAYMANIYAH L3, 202 x 250ml	8443.91.3000	United States	2	EA	\$ 70,451.00	\$ 140,902.00
52.1	A310598	ASSY, ACCESSORIES, 36MRT-8CLR DECO, ROYAL CAN/SULAYMANIYAH L3	8443.91.3000	United States	1	EA	\$ 151,120.00	\$ 151,120.00
9.1	SST-98-88-204	ASSY, COMPLETE 204 TRIM HEAD (AT108800)	8443.91.3000	United States	1	EA	\$ 6,001.00	\$ 6,001.00
10.1	AT9006	DEVICE, RUN IN, ROYAL CAN	8443.91.3000	United States	1	EA	\$ 50,472.00	\$ 50,472.00

Commercial Invoice Value Total U.S. Dollars \$ 2,194,311.00



San Li Meilem

DWTC-C00-56984-67b7963b563a7 / February 20, 2025

Machine Sub-Assemblies Packing List



Stolle Machinery Company, LLC
6949 South Potomac Street
Centennial, CO 80112
Tel: (303) 708-9044
Fax: (303) 708-9045

Ship To: ROYAL CAN MAKING COMPANY LINE 3
NAHYAT BAZIAN - KANI SHAYTAN
SULAMANIYAH - KIRKUK HIGHWAY
IRAQ SULAYMANIYAH - 46001

Ship Date: 2/18/2025
Order No.: D10095-C277389
Purchase Order: SMC-RCMC-20241011 Rev 01
Forwarder: UTC Overseas
Terms of Contract: Exwk Centennial CO Incoterms 2010
Letter of Credit: N/A
Sub Project ID: SPI-01546

Equipment: CONCORD 36M DECORATOR
Serial Number: 310598-1
Seal Number: UL-9864847 // UL-9864848
Container: CAIU85955226 // CAIU85955226
Schedule B: 8443.13.0000
Mode of Packing: Wood Lumber ISPM15 HT Certified
EIN#: 80-0294712

	Qty	Part Number	Part Description	Crate #	LxWxH cm	Gross Wt. Lbs.	Net Wt. Lbs.	Comments
MAIN DRIVE								
	1	222181124	MAIN DRIVE	2	116x91x94	11,120	9,945	CAIU85955226
MANDREL TURRET								
	36	222336756	MANDREL & BRGS, 204 X 330mL	3	122x71x61	3,686	3,031	CAIU85955226
	2	307124	PLATE, FACE BEDPLATE	3				
	1	307125	PLATE, TOP FRONT BEDPLATE	3				
	1	307126	PLATE, TOP REAR BEDPLATE	3				
OVERVARNISH								
	1	222142556	ROLL, APPLICATOR 5.69W	3				
	1	222045340	ROLL, GRAVURE 6.75W	3				
	2	222037125	HOSE, OV SUPPLY	3				
	1	222212410	CART, OV DAY TANK	4	57x37x61	907	661	CAXU8151558
	2	222037229	HOSE, OV SUPPLY	3				
INKER SECTION								
	2	301711	SEGMENT, SPARE BLANKET	3				
	1	222251802	PAN, DRIP STATION 1	3				
	1	222251803	PAN, DRIP STATION 2	3				
	1	222251804	PAN, DRIP STATION 3	3				
	1	222251805	PAN, DRIP STATION 4	3				
	1	222251806	PAN, DRIP STATION 5	3				
	1	222251807	PAN, DRIP STATION 6	3				
	1	222251808	PAN, DRIP STATION 7	3				
	1	222251809	PAN, DRIP STATION 8	3				
	1	222251810	COVER, INK STATION 1	3				
	1	222251811	COVER, INK STATION 2	3				
	1	222251812	COVER, INK STATION 3	3				
	1	222251813	COVER, INK STATION 4	3				
	1	222251814	COVER, INK STATION 5	3				
	1	222251815	COVER, INK STATION 6	3				
	1	222251816	COVER, INK STATION 7	3				
	1	222251817	COVER, INK STATION 8	3				
	8	222202008	COVER, INK STATION W/ NOZZLE	3				
	8	222202184	CLAMP, DUCT, QUICK RELEASE	3				
	8	222243060	ELBOW, MIST EXTRACTOR ADAPTOR	3				
	1	222027444	ASSEMBLY, OIL MIST EXTRACTOR	3				
	1	222104743	COOLING SUPPLY/RETURN DELTA Z	3				
	1	222138648	ASSEMBLY, OIL RESERVOIR	3				
	8	708088	PLATE CYL, MAG	3				
	8	301600	ASSY, PLATE CYL MNTG	3				
	20	746411	SQHSS, 1.000-8X4 CUP POINT					INSTALL BOX
	20	SN013780	NUT, JAM 1.0-8					
	20	304821	PAD, LEVELING					
GUARDING								
	1	222240054	PERIMETER GUARD	5	142x48x96	1624	1275	CAXU8151558
	1	222268942	GUARD, PIN CHAIN REAR	3				
	1	309814	POST, MAIN FRONT DOOR	3				
	1	222210540	DOOR, MAIN FRONT LEFT TURRET	3				



San Li Moilem

Machine Sub-Assemblies Packing List

	Qty	Part Number	Part Description	Crate #	LxWxH cm	Gross Wt. Lbs.	Net Wt. Lbs.	Comments
TOOLS								
	2	302255	SPREADER BARS	6	102x23x22	724	638	CAIU85955226
	1	222337291	TOOL, MANDREL SET-UP 204	3				
	1	222337292	TOOL, MANDREL SET-UP 211	3				
	1	222101785	TOOL, POCKET ALIGNMENT 204	3				
	1	222101774	TOOL, POCKET ALIGNMENT 211	3				
	1	222256368	ASSEMBLY, DECO PLATFORM 8CLR	7	85x94x90	541	541	CAIU85955226
INK STATIONS								
	1	222255924	INK STATION	8	42x43x22	715	598	CAXU8151558
	1	222255924	INK STATION	9	42x43x22	712	598	CAXU8151558
	1	222255924	INK STATION	10	42x43x22	710	598	CAXU8151558
	1	222255924	INK STATION	11	42x43x22	712	598	CAXU8151558
	1	222255924	INK STATION	12	42x43x22	714	598	CAXU8151558
	1	222255924	INK STATION	13	42x43x22	712	598	CAXU8151558
	1	222255924	INK STATION	14	42x43x22	711	598	CAXU8151558
	1	222255924	INK STATION	15	42x43x22	711	598	CAXU8151558
	16	300435	ROLL, YELLOW RUBBER					5697
	16	300430	ROLL, RED RUBBER					
	8	302401	WASH-UP BLADE					
	8	302400	WASH-UP BLADE BACKUP					
	8	217116	FOUNTAIN, INK STATION					
ELECTRICAL								
	1	222331479	CONTROL PANEL	16	142x37x96	2,680	2,083	CAXU8151558
	1	222331480	CONTROL CONSOLE	17	43x43x81	545	357	CAXU8151558
	1	222171594	MTR5, INFEED BLOWER	18	62x43x45	602	366	CAXU8151558
	1	222142343	MTR7, OIL MIST BLOWER	3				
	1	222307767	TEMPERATURE CONTROL SYSTEM, DELTA.Z	19	81x41x78	1842	1386	CAXU8151558
	1	222307768	CHILLER, XTEND 600	20	48x55x82	1219	915	CAXU8151558
	1	222228433	PENDANT	3				3061
	1	222184905	FLS4, MAIN VACUUM FLOW SENSOR	3				Mounted to pipe
	1	222073966	LEVEL SENSOR USB CABLE	3				
	1	222074044	LEVEL SENSOR MEMORY PLUG	3				
	1	222105974	BLOW-OFF KIT	3				
	1	222192236	BEACON STACK, RED/AMBER/GREEN	3				
	1	222201784	ALARM HORN	3				
	1	222081087	DYNAMIC BRAKE RESISTOR	3				
	1	222056044	RESOLVER CABLE, 100 FT	3				
	1	222293136	STANDARD INTERCONNECT CABLE SET	21	54x48x50	855	629	CAXU8151558
	1	222275227	INTRCNCT CABLE, OV RETURN PUMP	3				Cable 3C
	1	222274993	INTRCNCT CABLES, TCU 4-ZONE OPTION	3				Cables 19A and 19B
	1	222286509	INTRCNCT CABLES, DUCTOR OPTION	3				Cables 4B and 6B
ACCESSORIES & CHANGE PARTS								
	1	A310598	ASSY, ACCESSORIES, 36MRT-8CLR DECO, SULIMANIYAH/IRAQ L3	22	62x26x28	773	555	CAIU85955226
	1	222255924	ASSY, INK STATION, 8CLR/500/GMI/WU	23	42x43x22	719	598	CAIU85955226
	1	222151475	ASSY, INK STATION MAINTENANCE CART	24	44x40x41	446	430	CAIU85955226
	1	222175924	INK STATION STORAGE CART, STEEL	25	81x48x30	381	266	CAIU85955226
	1	222336154	SIZE CHANGE PARTS, SULIMANIYAH/IRAQ L3, 211 x 500ml	27	81x54x45	1555	1207	CAXU8151558
	1	SST-98-88-204HEAD	ASSY, COMPLETE 204 TRIM HEAD (AT108800)	28	12x12x12	28	27	CAXU8151558

Total Pcs.: 28
 Total Gross Wt. of Goods Lbs.: 35,944
 Total Gross Wt. of Goods Kgs.: 16,304
 Total Net Wt. of Goods Lbs.: 29,694
 Total Net Wt. of Goods Kgs.: 13,469
 CAIU85955226 18,390
 CAXU8151558 17,554



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Machine Sub-Assemblies Packing List



Stolle Machinery Company, LLC
6949 South Potomac Street
Centennial, CO 80112
Tel: (303) 708-9044
Fax: (303) 708-9045

Ship To: ROYAL CAN MAKING COMPANY LINE 3
NAHYAT BAZIAN - KANI SHAYTAN
SULAMANIYAH - KIRKUK HIGHWAY
IRAQ SULAYMANIYAH - 46001

Ship Date: 2/19/2025
Order No.: D10095-C277389
Purchase Order: SMC-RCMC-20241011 Rev 01
Forwarder: UTC Overseas
Terms of Contract: Exwk Centennial CO Incoterms 2010
Letter of Credit: N/A
Sub Project ID: SPI-01547

Equipment: CONCORD 36M DECORATOR
Serial Number: 310598-2
Seal Number: UL- 9864845 // UL-9864846
Container: TCNU8336342 // TCNU8974990
Schedule B: 8443.13.0000
Mode of Packing: Wood Lumber ISPM15 HT Certified
EIN#: 80-0294712

Qty	Part Number	Part Description	Crate #	LxWxH cm	Gross Wt. Lbs.	Net Wt. Lbs.	Comments
MAIN DRIVE							
1	222181124	MAIN DRIVE	2	116x91x94	11,120	9,945	TCNU8974990
MANDREL TURRET							
36	222336756	MANDREL & BRGS, 204 X 330mL	3	122x71x61	3,877		TCNU8974990
2	307124	PLATE, FACE BEDPLATE					
1	307125	PLATE, TOP FRONT BEDPLATE					
1	307126	PLATE, TOP REAR BEDPLATE					
OVERVARNISH							
1	222142556	ROLL, APPLICATOR 5.69W					
1	222045340	ROLL, GRAVURE 6.75W					
2	222037125	HOSE, OV SUPPLY					
1	222212410	CART, OV DAY TANK	4	57x37x61	909		TCNU8336342
2	222037229	HOSE, OV SUPPLY					
INKER SECTION							
2	301711	SEGMENT, SPARE BLANKET					
1	222251802	PAN, DRIP STATION 1					
1	222251803	PAN, DRIP STATION 2					
1	222251804	PAN, DRIP STATION 3					
1	222251805	PAN, DRIP STATION 4					
1	222251806	PAN, DRIP STATION 5					
1	222251807	PAN, DRIP STATION 6					
1	222251808	PAN, DRIP STATION 7					
1	222251809	PAN, DRIP STATION 8					
1	222251810	COVER, INK STATION 1					
1	222251811	COVER, INK STATION 2					
1	222251812	COVER, INK STATION 3					
1	222251813	COVER, INK STATION 4					
1	222251814	COVER, INK STATION 5					
1	222251815	COVER, INK STATION 6					
1	222251816	COVER, INK STATION 7					
1	222251817	COVER, INK STATION 8					
8	222202008	COVER, INK STATION W/ NOZZLE					
8	222202184	CLAMP, DUCT, QUICK RELEASE					
8	222243060	ELBOW, MIST EXTRACTOR ADAPTOR					
1	222027444	ASSEMBLY, OIL MIST EXTRACTOR					
1	222104743	COOLING SUPPLY/RETURN DELTA Z					
1	222138648	ASSEMBLY, OIL RESERVOIR					
8	708088	PLATE CYL, MAG					
1	222337295	KIT, MAGPRO STATION #8					
8	301600	ASSY, PLATE CYL MNTG					
20	746411	SQHSS, 1.000-8X4 CUP POINT					
20	SN013780	NUT, JAM 1.0-8					INSTALL BOX
20	304821	PAD, LEVELING					
GUARDING							
1	222240054	PERIMETER GUARD	5	142x48x96	1620		TCNU8336342
1	222268942	GUARD, PIN CHAIN REAR					
1	309814	POST, MAIN FRONT DOOR					
1	222210540	DOOR, MAIN FRONT LEFT TURRET					



San Li Moilem

Machine Sub-Assemblies Packing List

TOOLS								
	2	302255	SPREADER BARS	6	102x23x22	724		TCNU8974990
	1	222337291	TOOL, MANDREL SET-UP 204					
	1	222337292	TOOL, MANDREL SET-UP 211					
	1	222101785	TOOL, POCKET ALIGNMENT 204					
	1	222101774	TOOL, POCKET ALIGNMENT 211					
	1	222256368	ASSEMBLY, DECO PLATFORM 8CLR	7	85x94x90	542		TCNU8974990

INK STATIONS								
	1	222255924	INK STATION	8	42x43x22	715		TCNU8336342
	1	222255924	INK STATION	9	42x43x22	712		TCNU8336342
	1	222255924	INK STATION	10	42x43x22	710		TCNU8336342
	1	222255924	INK STATION	11	42x43x22	712		TCNU8336342
	1	222255924	INK STATION	12	42x43x22	714		TCNU8336342
	1	222255924	INK STATION	13	42x43x22	712		TCNU8336342
	1	222255924	INK STATION	14	42x43x22	711		TCNU8336342
	1	222255924	INK STATION	15	42x43x22	711		TCNU8336342
	16	300435	ROLL, YELLOW RUBBER					
	16	300430	ROLL, RED RUBBER					
	8	302401	WASH-UP BLADE					
	8	302400	WASH-UP BLADE BACKUP					
	8	217116	FOUNTAIN, INK STATION					

ELECTRICAL								
	1	222331479	CONTROL PANEL	16	142x37x96	2,689		TCNU8336342
	1	222331480	CONTROL CONSOLE	17	43x43x81	552		TCNU8336342
	1	222171594	MTR5, INFEEED BLOWER	3				Motor mounted to blower assembly
	1	222142343	MTR7, OIL MIST BLOWER	18	62x43x45	620		TCNU8336342
	1	222307767	TEMPERATURE CONTROL SYSTEM, DELTA.Z	19	81x41x78	1842		TCNU8336342
	1	222307768	CHILLER, XTEND 600	20	48x55x82	1219		TCNU8336342
	1	222228433	PENDANT					
	1	222184905	FLS4, MAIN VACUUM FLOW SENSOR					Mounted to pipe
	1	222073966	LEVEL SENSOR USB CABLE					
	1	222074044	LEVEL SENSOR MEMORY PLUG					
	1	222105974	BLOW-OFF KIT					
	1	222192236	BEACON STACK, RED/AMBER/GREEN					
	1	222201784	ALARM HORN					
	1	222081087	DYNAMIC BRAKE RESISTOR					
	1	222056044	RESOLVER CABLE, 100 FT					
	1	222293136	STANDARD INTERCONNECT CABLE SET	21	54x48x50	849		TCNU8336342
	1	222275227	INTRCNCT CABLE, OV RETURN PUMP					Cable 3C
	1	222274993	INTRCNCT CABLES, TCU 4-ZONE OPTION					Cables 19A and 19B
	1	222286509	INTRCNCT CABLES, DUCTOR OPTION					Cables 4B and 6B

TRIMMER RUN IN DEVICE								
	1	AT9006	DEVICE, RUN IN, ROYAL CAN	22	48x37x50	783	599	TCNU8336342

Total Pcs.: 21
 Total Gross Wt. of Goods Lbs.: 33,043
 Total Gross Wt. of Goods Kgs.: 14,988
 Total Net Wt. of Goods Lbs.: 10,544
 Total Net Wt. of Goods Kgs.: 4,783
 TCNU8974990 16,263
 TCNU8336342 16,780



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