

Establishment SHACKSBURY CIDERY			License Type 11717 - Food Processor - Gross Receipts over \$50,000 License	
Physical Address 75 MEIGS RD			City/State/Zip Code Vergennes/VT/05491	
Licensee Name SHACKSBURY HOLDINGS INC.			Inspection ID # 50310	Overall Compliance: IN
Date 4/2/2024	Time In/Time Out 10:15 AM/12:45 PM	Telephone 802-458-0530	Purpose of Inspection: Routine	Inspection Type: GMP Inspection

IN = In compliance OUT = Not in compliance N/O = Not observed N/A = Not applicable

(*) = Corrected on site during inspection (COS) R = Repeat violation

21 CFR Part 101 - Food Labeling		
Food Labeling		
101 Labeling		In
21 CFR Part 101 - cGMPs		
General Provisions		
110.10 Personnel		In
Buildings and Facilities		
110.20 Plant and grounds		Out
110.35 Sanitary operations		In
110.37 Sanitary facilities and controls		In

Equipment	
110.40 Equipment and utensils	In
Production and Process Controls	
110.80 Processes and controls	In
110.93 Warehousing and distribution	In
Public Health Security and Bioterrorism Preparedness and Response Act of 2002	
Bioterrorism Act	
BT Act Bioterrorism Act Records	In

Observations and Corrective Actions

Violations cited in this report must be corrected within the inspector's specified timeframes

Item Number	Violation of Code	Priority Level	Comment	Correct By Date
110.20	21 CFR 110.20 (b)(1), VT GMP 7.2.1	NC	Provide sufficient room for equipment and materials - finished packaged products on pallets and empty cans on pallets to be used for packaging were noted tight to the back wall of each storage row. Keep pallet away from back wall in each row so have a sight line for pest control and monitoring.	

Inspection Published Comment:

INSPECTION SUMMARY: This firm operates as a manufacturer & warehouse of carbonated flavored water from maple tree sap and non-alcoholic, non-carbonated flavored water. The firm has no uncorrected observations listed during the previous inspection. During this inspection, the firm was producing Upstate Elevator Zesty Lime carbonated water and was conducting the following processes:

- 1) Flavored product base stored in 1,000 - 3,000 gallon size fermentation/blend tanks.
- 2) Flavored product base is transferred to finished product tanks B3-B6 ranging in capacity of 465 - 1860 gallon tanks.
- 3) Finished product tanks are labeled with laminated sheets on each tank fill connection showing product name, product lot number, pH, and carbonation level.
- 4) Finished product is pumped to automated filler machine lines where empty product cans conveyed to filling nozzles where purged with CO2 prior to product filling.
- 5) 6 cans filled per cycle then cans conveyed to lid application section of processing line machine.
- 6) A unique can with color coded lid is placed with a pasteurization unit monitor device inside product.
- 7) Sealed cans of product pass through pasteurizer where pasteurized for 10 minutes at 150 degrees F with real time computer monitoring.
- 8) Pasteurized product is cooled by water spray bath after exiting pasteurizer.
- 9) Canned product conveyed to packaging area of line where automated capping with a 4 pack plastic cap ring.
- 10) Finished capped product is placed into cases of 24 and palletized.
- 11) Palletized product is stored in loading dock/warehouse until shipped.

Clean in place daily at end of day and when start up equipment.

Weekly deep clean of plant facilities.

3 compartment sink for wash-rinse-sanitize of equipment

Employee training records with GMP policies regarding Handwashing and Sanitation Procedures are maintained on file.

Recall traceback is provided based on labeling of cans with processing lot number based on created lot numbers beginning each year (Example: Today's Batch of Zesty Lime is NA1243) and also are dated for shelf-life date 2 year from date of production of finished product.

Storage vats are ~ 465 gallons to 1,860 gallons.

Concentrates/flavors arrive in 55 gallon drums or 5 gallon container.

Sanitizer equipment tanks with clean in place procedures for vats with oxy-san peracetic acid.

Cans used for Shacksbury are obtained from Crown Packaging Company.

Products distributed to companies that request manufacture via sending own logistics company for pick up by contracted logistics company.

Each can of product today were 12 ounce size.

Pest control provided by Pockette Pest Control Company with monthly service visits.

The findings of this inspection were presented to Lee Bilsky, Operations Manager.

STATE OF VERMONT - VERMONT DEPARTMENT OF HEALTH
COMMISSIONER OF HEALTH
License to Operate

I.D.# 11717

LICENSE TYPE: FOOD PROCESSOR - GROSS RECEIPTS OVER \$50,000

EFFECTIVE DATE: 03/04/2023

ESTABLISHMENT NAME & LOCATION:

SHACKSBURY CIDERY

75 MEIGS RD

VERGENNES, VT 05491

FEE: \$275.00

EXPIRATION DATE: 03/04/2024

THIS IS TO CERTIFY THAT ABOVE ESTABLISHMENT IS LICENSED
TO OPERATE UNDER THE PROVISIONS OF TITLE 18, SECTIONS
4351-4358 VERMONT STATUTES ANNOTATED.



LICENSEE NAME & ADDRESS:
SHACKSBURY HOLDINGS INC.
11 MAIN ST
VERGENNES, VT 05491

THIS LICENSE IS NOT TRANSFERRABLE AND IS
VALID ONLY FOR THE LICENSEE LISTED.
THIS LICENSE SHALL BE CONSPICUOUSLY POSTED.